# SPECIAL PROGRAMME ARCHITECTURAL CERAMICS FOR POOL CONSTRUCTION



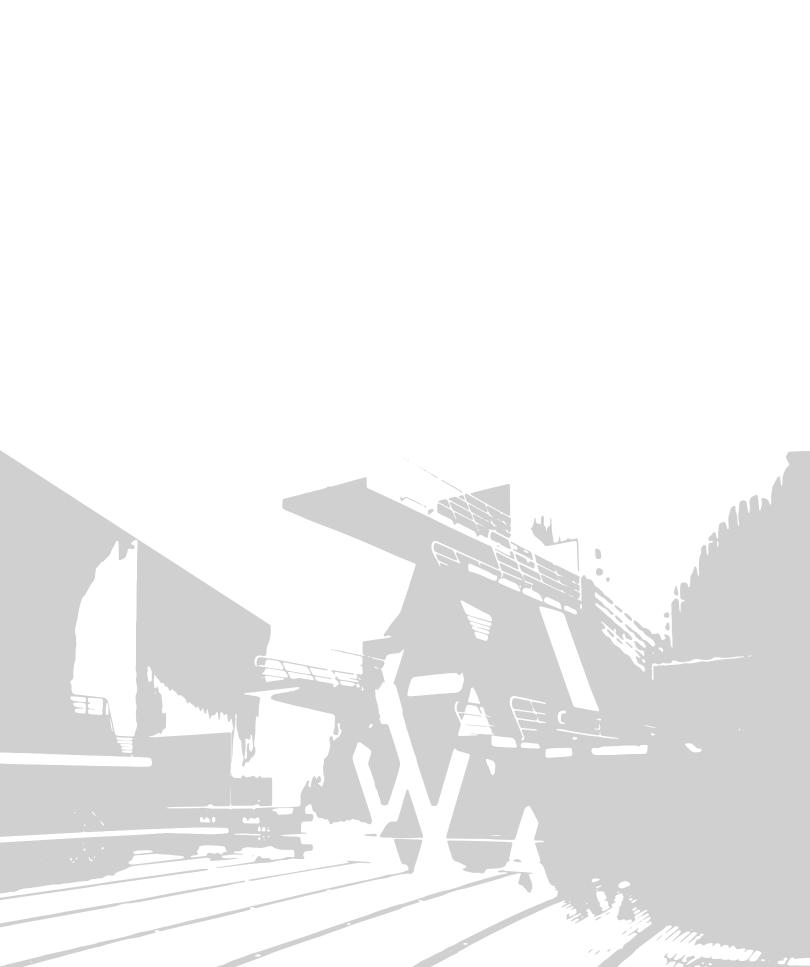




POOLS FOR CHAMPIONSHIPS | LEISURE POOLS | PUBLIC & HOTEL POOLS | THERAPY & PRIVATE POOLS

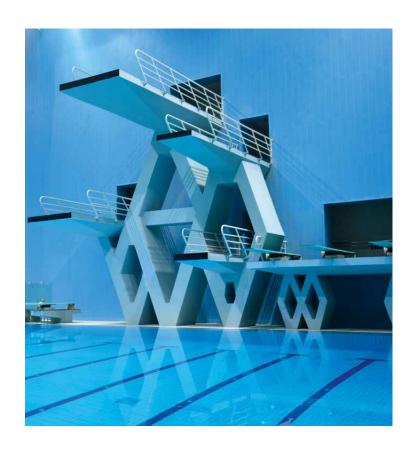












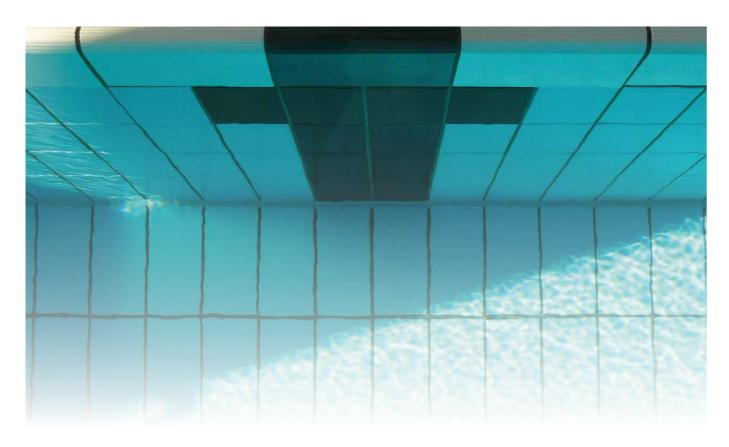
# SOLUTIONS WORLDWIDE

#### **SWIMMING POOL CERAMICS**

100 % MADE IN GERMANY

**interbau-blink** succeeded in proving itself as specialist for swimming pool solutions. Our swimming pool ceramic programme unfailingly offers an appealing and technically secure solution for public sports facilities, public pools, hotel pools, therapy or private pools.

Ceramic tiles and special pieces made by **interbau-blink** distinguish themselves by their long durability, colour fastness and non-fade properties. They offer optimal hygiene, are particularly low-maintenance and resistant against frost, heat and aggressive substances. All special pieces are extruded and therefore exceedingly true to contour and produced under a high quality standard, based on decades of experience, qualified employees and modern production technology.



### MAXIMAL CREATIVITY IN SHAPE & COLOUR

Technical proficiency and industrial production technology at the highest level not only guarantee top quality but also allow a great measure of flexibility for individual planning requirements.

Around 100 basic contours in different lengths offer our special solutions the maximal creative range in line and contour as well as a perfect detail development. The VarioCOLOR colour programme with 52 mono-colours offers unlimited combination possibilities. Clear and vibrant shades from every colour range support individual, creative leeway for indoor and outdoor areas. Particular highlights can be made with the 11 intense and basic colours of the VarioCOLOR programme.

Of course custom-made designs and productions in individual colours are part of our wide-ranged product portfolio.



#### **CONTENT**

#### **COLOUR RANGE**

- **S. 6** VarioCOLOR semi gloss [colour groups]
- **S. 8** VarioCOLOR glossy [basic & intensive colours]
- **5.9** VarioCOLOR slip resistant [glazed & unglazed]

#### **BASIC TILES & SPLIT TILES**

- **5. 10** VarioCOLOR semi gloss
- S. 12 VarioCOLOR glossy
- **S. 14** VarioCOLOR slip resistant

#### **POOL EDGE SYSTEMS**

- **S. 18 System Wiesbaden** | high water level | large & small channel
- 5. 20 System Wiesbaden with recess | high water level | large & small channel
- **5. 22 System Wiesbaden** | low water level | large channel
- S. 22 Therapy Pool System
- 5. 24 System Finland 1 | high water level
- 5. 25 System Finland 2 | high water level
- 5. 26 System Finland 3 | high water level
- **S. 27 System Finland** | range of shape tiles
- S. 28 System Berlin | high water level
- S. 28 System Zürich | high water level
- **S. 29 System St. Moritz** | water level over pool surrounding
- **S. 30 System Skimmer** | for flat pool edges

#### **SHAPE TILES & SPECIAL PARTS**

- **S. 32** Radial tiles & coved tile systems
- **S. 36** Grooved tiles & special tiles
- **S. 38** Special tiles, ladder step tiles & lettering tiles
- **S. 40** Special shapes for channels and drains
- **S. 42** Accessories [gratings for channels & drain valves]

#### **TECHNICAL INFORMATION & ITEM INDEX**

- **S. 44** Competition pools according to FINA standards
- **5. 46** Instructions for cleaning and maintenance
- **S. 46** Valuation groups in wet barefoot areas
- **5. 47** Norms and test results
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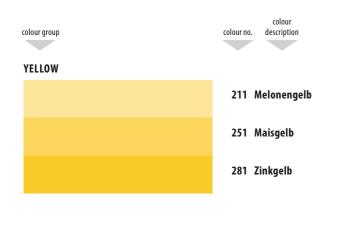


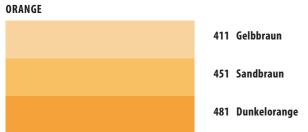
### VarioCOLOR COLOUR GROUPS | GLAZED | SEMI GLOSS

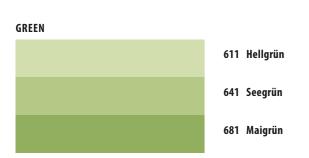


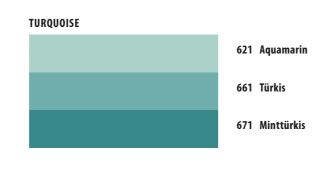
#### The VarioCOLOR colour system

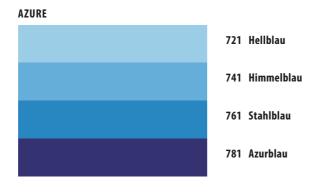
The colours of the VarioCOLOR range are influenced and developed considering latest colour technologies. The balanced definition of colours provides clear and powerful colours in any supplied shade. The semi gloss surface of the main colours features elegant presence and is applicable for versatile use. Six intensive colours provide bright and powerful colour effects. High quality colour pigments and optimal composition retain steady colours.

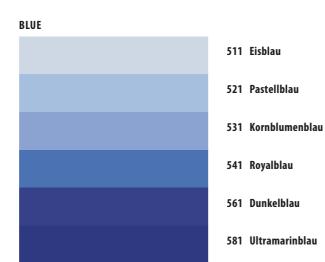














811 Sesam

821 Lachs

841 Sienaerde

861 Sattelbraun

871 Nussbraun

881 Schokobraun



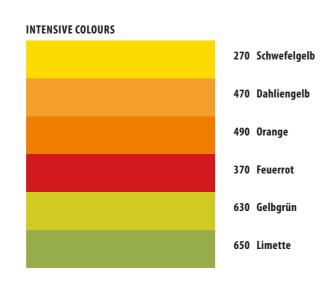
# SEMI GLOSS

 $\mathbf{6}$ 

#### **VarioCOLOR**

#### **BASIC & INTENSIVE COLOURS** | GLAZED | GLOSSY





# BASIC & INTENSIVE





### VarioCOLOR SLIP RESISTANT | GLAZED



### VarioCOLOR SLIP RESISTANT | UNGLAZED

892 Naturbeige	R 10/B
890 Naturweiß	R 10/B
894 Neutralgrau	R 10/B
896 Anthrazit	R 10/B
	890 Naturweiß 894 Neutralgrau

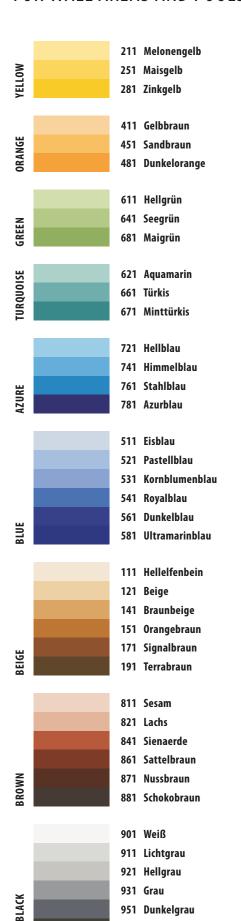
COLOURS ANTISKID   UNGLAZED   PROFILED			
	893 Naturbeige	R 11/C	profiled
	891 Naturweiß	R 11/C	profiled
	895 Neutralgrau	R 11/C	profiled
	897 Anthrazit	R 11/C	profiled

COLOURS ANTISKID   UNGLAZED   ENGOBED   ANTISKID A-C		
	<b>690 Graugelb</b> R 10/A	
	<b>691 Graugelb</b> R 11/B C	
	<b>693 Graucreme</b> R 11/B	

# RESISTANT

#### BASIC TILES & SPLIT TILES | SEMI GLOSS

#### FOR WALL AREAS AND POOLS



971 Anthrazitgrau991 Schwarz

#### Basic tiles Vario COLOR | semi gloss



	Dasic tile	Dasic tile	Dasic tile
	standard	large*	small*
Item no.	1200	2424	1212
Coordinating size in mm	250 x 125 x 7,5	250 x 250 x 7,5	125 x 125 x 7,5
Work size in mm	244 x 119 x 7,5	244 x 244 x 7,5	119 x 119 x 7,5
Unit	m <sup>2</sup>	m <sup>2</sup>	m <sup>2</sup>

Unit	m <sup>2</sup>	m <sup>2</sup>	m <sup>2</sup>
Pcs/m <sup>2</sup>	32	16	64
Approx. kg/pc	0,48	1,00	0,24
Pcs per box	40	20	80
m <sup>2</sup> per box	1,25	1,25	1,25
Pcs per pallet	2880	1440	5760
Approx. kg/pallet	1410	1470	1410
m² per pallet	90	90	90
Boxes per pallet	72	72	72

Colour groups   colours	Article no.   PG	Article no.   PG	Article no.   PG
YELLOW	31 1200 - <b>colour no.</b>   703	32 2424 - <b>colour no.</b>   713	32 1212 - <b>colour no.</b>   723
ORANGE	31 1200 - <b>colour no.</b>   703	32 2424 - <b>colour no.</b>   713	32 1212 - <b>colour no.</b>   723
GREEN	31 1200 - <b>colour no.</b>   703	32 2424 - <b>colour no.</b>   713	32 1212 - <b>colour no.</b>   723
TURQUOISE	31 1200 - <b>colour no.</b>   703	32 2424 - <b>colour no.</b>   713	32 1212 - <b>colour no.</b>   723
AZURE	31 1200 - <b>colour no.</b>   703	32 2424 - <b>colour no.</b>   713	32 1212 - <b>colour no.</b>   723
BLUE	31 1200 - <b>colour no.</b>   703	32 2424 - <b>colour no.</b>   713	32 1212 - <b>colour no.</b>   723
BEIGE**	31 1200 - <b>colour no.</b>   703	32 2424 - <b>colour no.</b>   713	32 1212 - <b>colour no.</b>   723
BROWN	31 1200 - <b>colour no.</b>   703	32 2424 - <b>colour no.</b>   713	32 1212 - <b>colour no.</b>   723
WHITE/BLACK**	31 1200 - <b>colour no.</b>   703	32 2424 - <b>colour no.</b>   713	32 1212 - <b>colour no.</b>   723
Hellelfenbein	31 1200 <b>111</b>   702	32 2424 <b>111</b>   712	32 1212 <b>111</b>   722

32 2424 **901** | 711

32 2424 **911** | 712

32 1212 **901** | 721

32 2424 **911** | 722

 $PG = price group \mid * Order related production, please request minimum order quantities (MOQ).$ 

31 1200 **901** | 701

#### Split tiles Vario COLOR | semi gloss



	Split tile*	Split tile*
Item no.	1100	2120
Coordinating size in mm	250 x 125 x 10	250 x 62 x 10
Work size in mm	240 x 115 x 10	240 x 52 x 10

Unit	m <sup>2</sup>	m <sup>2</sup>
Pcs/m <sup>2</sup>	33	67
Approx. kg/pc	0,58	0,26
Pcs per box	23	44
m <sup>2</sup> per box	0,70	0,66
Pcs per pallet	2415	4620
Approx. kg/pallet	1420	1220
m² per pallet	73,50	68,96
Boxes per pallet	105	105

Colour groups   colours	Article no.   PG	Article no.   PG
YELLOW	41 1100 - <b>colour no.</b>   610	43 2120 - <b>colour no.</b>   623
ORANGE	41 1100 - <b>colour no.</b>   610	43 2120 - <b>colour no.</b>   623
GREEN	41 1100 - <b>colour no.</b>   610	43 2120 - <b>colour no.</b>   623
TURQUOISE	41 1100 - <b>colour no.</b>   610	43 2120 - <b>colour no.</b>   623
AZURE	41 1100 - <b>colour no.</b>   610	43 2120 - <b>colour no.</b>   623
BLUE	41 1100 - <b>colour no.</b>   610	43 2120 - <b>colour no.</b>   623
BEIGE	41 1100 - <b>colour no.</b>   610	43 2120 - <b>colour no.</b>   623
BROWN	41 1100 - <b>colour no.</b>   610	43 2120 - <b>colour no.</b>   623
WHITE/BLACK**	41 1100 - <b>colour no.</b>   580	43 2120 - <b>colour no.</b>   623

Weiß	41 1100 <b>901</b>   562	43 2120 <b>901</b>   582
Dunkelgrau	41 1100 <b>951</b>   590	corresp. PG WHITE/BLACK
Anthrazitgrau	41 1100 <b>971</b>   590	corresp. PG WHITE/BLACK
Schwarz	41 1100 <b>991</b>   623	corresp. PG WHITE/BLACK

#### The article basic tile 1200 and split tile 1100 are available with glazed edges [PG 770].

Please add the following abbreviations to the article number:

Short glazed edge: KK | Long glazed edge: LK

Corner glazed left: EKL | Corner glazed right: EKR









Alb Extruded Stoneware
EN 14411 Group Alb
Water absorption 0,5 < E  $\leq$  3,0 %

#### The article basic tile 1200 and split tile 1100 are available with glazed rounded edges [PG 506].

Please add the following abbreviations to the article number:

Short rounded edge: KR | Long rounded edge: LR

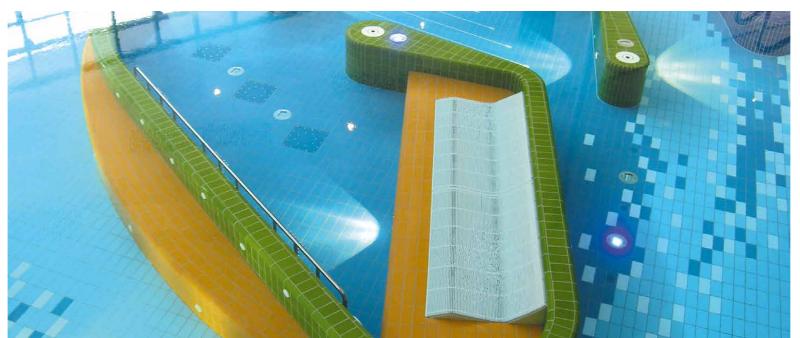
Corner rounded left: ERL | Corner rounded right: ERR













10 11

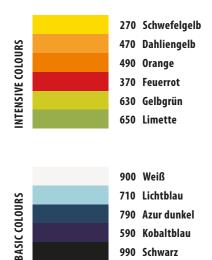


Bla Dry pressed stoneware EN 14411 Group Bla

<sup>\*\*</sup> Different price groups within the colour group are listed separately.

#### BASIC TILES & SPLIT TILES | GLOSSY

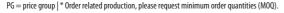
#### FOR WALL AREAS AND POOLS

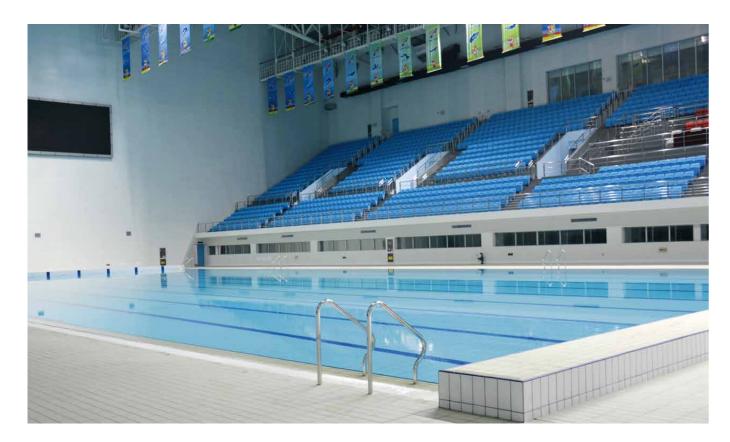


590 Kobaltblau

990 Schwarz

#### Basic tiles Vario COLOR | intensive & basic colours | glossy Basic tile small\* 1200 2424 1212 250 x 125 x 7,5 250 x 250 x 7,5 125 x 125 x 7,5 244 x 119 x 7,5 244 x 244 x 7,5 119 x 119 x 7,5 Pcs/m<sup>2</sup> Approx. kg/pc 0,24 0,48 1,00 Pcs per hox 80 m<sup>2</sup> per box 1,25 1,25 Pcs per pallet 5760 1470 1410 Approx. kg/pallet m<sup>2</sup> per pallet Boxes per pallet INTENSIVE COLOURS 32 1212 - **colour no.** | 723 32 2424 - **colour no.** | 723 BASIC COLOURS Article no. | PG Article no. | PG Article no. | PG Weiß 31 1200 **900** | 701 32 2424 **900** | 711 32 1212 **900** | 723 Lichtblau 31 1200 **710** | 702 32 2424 **710** | 712 32 1212 **710** | 723 Azur dunkel 31 1200 **790** | 703 32 2424 **790** | 713 32 1212 **790** | 723 32 1212 **590** | 723 Kobaltblau 31 1200 **590** | 703 32 2424 **590** | 713 31 1200 **990** | 703 32 2424 **990** | 713 32 1212 **990** | 723 PG = price group | \* Order related production, please request minimum order quantities (MOQ)







Bla Dry pressed stoneware EN 14411 Group Bla





#### **Split tiles VarioCOLOR** | intensive & basic colours | glossy





Unit	m <sup>2</sup>	m <sup>2</sup>
Pcs/m <sup>2</sup>	33	67
Approx. kg/pc	0,58	0,26
Pcs per box	23	44
m <sup>2</sup> per box	0,70	0,66
Pcs per pallet	2415	4620
Approx. kg/pallet	1420	1220
m² per pallet	73,50	68,96
Boxes per pallet	105	105

Colour groups   colours	Article no.   PG	Article no.   PG
INTENSIVE COLOURS	41 1100 - <b>colour no.</b>   644	43 2120 - <b>colour no.</b>   663
BASIC COLOURS	Article no.   PG	Article no.   PG
Weiß	41 1100 <b>900</b>   562	43 2120 <b>900</b>   582
Lichtblau	41 1100 <b>710</b>   580	43 2120 <b>710</b>   605
Azur dunkel	41 1100 <b>790</b>   610	43 2120 <b>790</b>   623
Kobaltblau	41 1100 <b>590</b>   610	43 2120 <b>590</b>   623
Schwarz	41 1100 <b>990</b>   610	43 2120 <b>990</b>   623

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#### The article basic tile 1200 and split tile 1100 are available with glazed edges [PG 770].

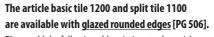
Please add the following abbreviations to the article number: Short glazed edge: KK | Long glazed edge: LK Corner glazed left: EKL | Corner glazed right: EKR











Please add the following abbreviations to the article number: Short rounded edge: **KR** | Long rounded edge: **LR** Corner rounded left: ERL | Corner rounded right: ERR









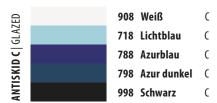


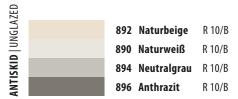


#### **BASIC TILES & SPLIT TILES** | SLIP RESISTANT

#### FOR FLOORS

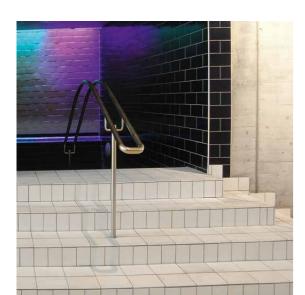




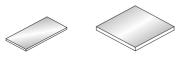








#### Basic tiles Vario COLOR | slip resistant



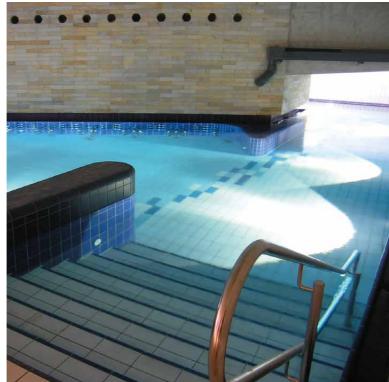
	Basic tile standard	Basic tile large*	Basic tile small*
Item no.	1200	2424	1212
Coordinating size in mm	250 x 125 x 7,5	250 x 250 x 7,5	125 x 125 x 7,5
Work size in mm	244 x 119 x 7,5	244 x 244 x 7,5	119 x 119 x 7,5

Unit	m <sup>2</sup>	m <sup>2</sup>	m <sup>2</sup>
Pcs/m <sup>2</sup>	32	16	64
Approx. kg/pc	0,48	1,00	0,24
Pcs per box	40	20	80
m <sup>2</sup> per box	1,25	1,25	1,25
Pcs per pallet	2880	1440	5760
Approx. kg/pallet	1410	1470	1410
m² per pallet	90	90	90
Boxes per pallet	72	72	72

Colours antiski	d, glazed	Article no.   PG	Article no.   PG	Article no.   PG
Weiß	B C	31 1200 - <b>colour no.</b>   731	32 2424 - <b>colour no.</b>   741	32 1212 - colour no.   751
Lichtblau	B C	31 1200 - <b>colour no.</b>   731	32 2424 - <b>colour no.</b>   741	32 1212 - <b>colour no.</b>   751
Azurblau	B C	31 1200 - <b>colour no.</b>   732	32 2424 - <b>colour no.</b>   742	32 1212 - <b>colour no.</b>   752
Azur dunkel	B C	31 1200 - <b>colour no.</b>   732	32 2424 - <b>colour no.</b>   742	32 1212 - <b>colour no.</b>   752
Schwarz	B C	31 1200 - colour no.   732	32 2424 - <b>colour no.</b>   742	32 1212 - colour no.   752

Colours antiskid, ungl.	Article no.   PG	Article no.   PG	Article no.   PG
UNGLAZED	31 1200 - <b>colour no.</b>   761	32 2424 - <b>colour no.</b>   762	32 1212 - <b>colour no.</b>   763
UNGLAZED   PROFILED	31 1200 - colour no.   761	32 2424 - colour no   762	32 1212 - colour no.   763

 $PG = price\ group\ |\ ^*\ Order\ related\ production,\ please\ request\ minimum\ order\ quantities\ (MOQ).$ 



#### **Split tiles Vario COLOR** | slip resistant



Split tile*
1100
250 x 125 x 10
240 x 115 x 10

Unit	m <sup>2</sup>
Pcs/m <sup>2</sup>	33
Approx. kg/pc	0,58
Pcs per box	23
m <sup>2</sup> per box	0,70
Pcs per pallet	2415
Approx. kg/pallet	1420
m² per pallet	73,50
Boxes per pallet	105

Colours antiskid, glazed	Article no.   PG
Weiß	41 1100 - <b>colour no.</b>   576
Lichtblau	41 1100 - <b>colour no.</b>   590
Azurblau	41 1100 - <b>colour no.</b>   611
Azur dunkel	41 1100 - <b>colour no.</b>   611
Schwarz	41 1100 - <b>colour no.</b>   611

Colours antiskid, ungl.	Article no.   PG
UNGLAZED   Graugelb	41 1100 - <b>colour no.</b>   562
UNGLAZED   Graucreme	11 1100 - <b>693</b>   562

#### istant

#### The article basic tile 1200 and split tile 1100 are available with glazed edges [PG 770].

Please add the following abbreviations to the article number: Short glazed edge: **KK** | Long glazed edge: **LK** Corner glazed left: **EKL** | Corner glazed right: **EKR**  Bla Dry pressed stoneware EN 14411 Group Bla

Alb Extruded Stoneware
EN 14411 Group Alb









#### The article basic tile 1200 and split tile 1100 are available with <u>glazed rounded edges</u> [PG 506].

Please add the following abbreviations to the article number:

Short rounded edge: KR | Long rounded edge: LR

Corner rounded left: ERL | Corner rounded right: ERR

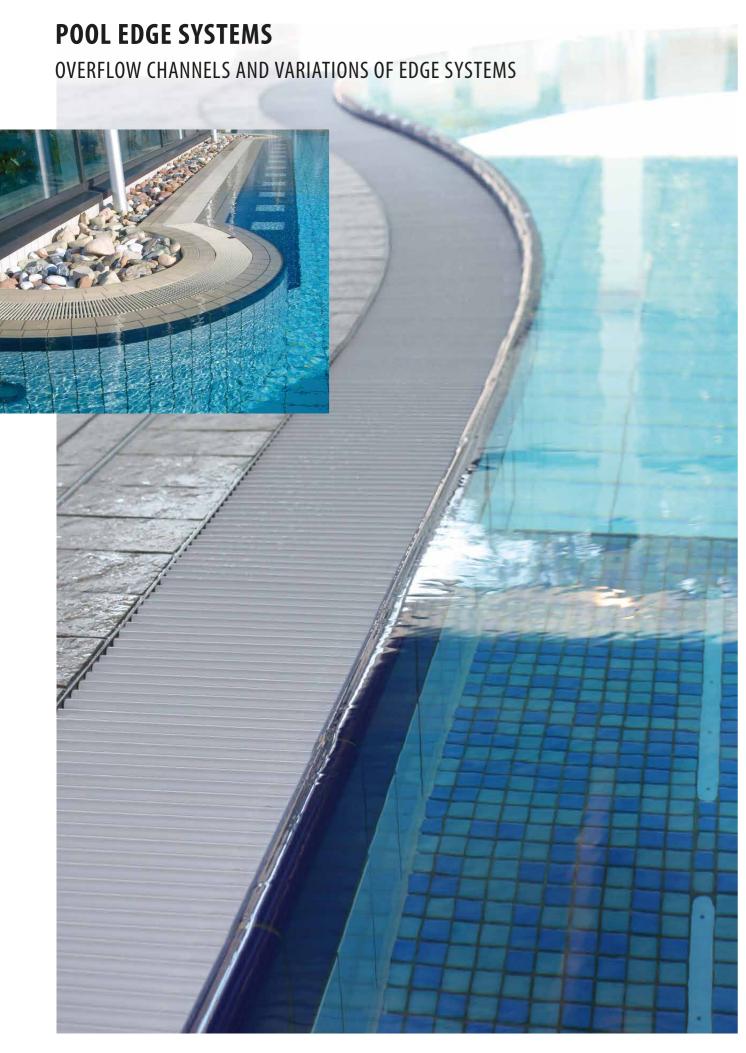
















### SPECIAL CERAMICS FOR SWIMMING POOL CONSTRUCTION IN HIGHEST QUALITY

The detailed drawings shown on this page should generally inform about our products and their application. In respect of the differences of the possible applications and the general surrounding conditions on the construction sight, these indications can only be considered as general information that will not guarantee any characteristics of our products in particular.

For dimensional sketches please contact us: info@interbau-blink.de

# POOL EDGE SYSTEMS

Decisive criteria for the construction are taken from the following leaflets and guidelines issued by the below mentioned German institutes and associations:

- Bundesfachverband öffentliche Bäder e. V.
- Deutsche Gesellschaft für das Badewesen [z. B. KOK Richtlinien für den Schwimmbadbau]
- Zentralverband des Deutschen Baugewerbes [ZDB-Merkblätter]
- Contracting rules for award of public works
- HV der gewerblichen Berufsgenossenschaften [BG-Merkblätter Trittsicherheit]
- Bundesverband der Unfallkassen [GUV-Merkblätter Trittsicherheit]
- DIN | EN | ISO standards



#### SYSTEM WIESBADEN

#### HIGH WATER LEVEL



#### **Item index** | System Wiesbaden, small channel

lte	em description	Item no.
A	Basic tile standard   glazed	1200
В	Basic tile standard   antiskid   glazed	1200 RH
C	Overflow channel, small	5170
D	Overflow channel with drainage	5171
E	Grating, rigid	1218
F	Drain valve, silent, 2 ½"	5202

- 1 Expansion joint
- 2 Joint band
- 3 Expansion joint with polyethylen foam round lace
- 4 Slide bearing
- 5 Capillary break joint filling
- **6** Water resistant concrete

#### Features:

With shaped ceramic in one piece you achieve a safe possibility for a handgrip for swimmers and a drain with a support for the grating.

The water level is approximately 3 cm above the pool surrounding, giving the following advantages:

- Swimmers can be guarded easily.
- Good view to the outside.
- No disturbing smells due to chlorine concentration.

# SASTES NESS STERMINE STERMINE

#### **System Wiesbaden** | large channel | grating width 250 mm | high water level













Overflow channel	1/2 Overflow channel	Stop end	Overflow channel with	Internal corner	External corner
large	large	set of two pcs	<b>drainage</b>   ø = 85 mm	set of two pcs	set of four pcs
5300	5305	left: <b>5304</b>   right: <b>5306</b>	5301	5302	5307
L x B x H1   H2	L x B x H1   H2	L x B x H1   H2	L x B x H1   H2	LxBxH	L1 x L2 x B x H
244 x 300 x 200   140	119 x 300 x 200   140	244 x 300 x 200   140	244 x 300 x 200   140	(2 x) 293 x 300 x 140	(two times each) 238 x 244 x 300 x 200
рс	рс	set	рс	set	set
4	8	-	-	-	-
12,0	6,0	12,7	11,8	9,5	31,5
1	2	1 set	1	1 set	1 set
Article no.   PG	Article no.   PG	Article no.   PG	Article no.   PG	Article no.   PG	Article no.   PG
66 5300 - <b>colour no.</b>   653	66 5305 - <b>colour no.</b>   631	66 5304/06 - <b>colour no.</b>   658	66 5301 - <b>colour no.</b>   658	66 5302 - <b>colour no.</b>   665	66 5307 - <b>colour no.</b>   667
66 5300 <b>901</b>   650	66 5305 <b>901</b>   622	66 5304/06 <b>901</b>   657	66 5301 <b>901</b>   657	66 5302 <b>901</b>   664	66 5307 <b>901</b>   666
	large 5300  LxBxH1   H2 244x300x200   140  pc 4 12,0 1  Article no.   PG 665300 - colour no.   653	large   large	large         large         set of two pcs           5300         5305         left: 5304   right: 5306           LxBxH1   H2         LxBxH1   H2         LxBxH1   H2           244x300x200   140         119x300x200   140         244x300x200   140           pc         pc         set           4         8         -           12,0         6,0         12,7           1         2         1 set           Article no.   PG           665300 - colour no.   653         665305 - colour no.   631         665304/06 - colour no.   658	large         large         set of two pcs         drainage   ø = 85 mm           5300         5305         left: 5304   right: 5306         5301           Lx B x H1   H2         Lx B x H1   H2         Lx B x H1   H2           244 x 300 x 200   140         119 x 300 x 200   140         244 x 300 x 200   140         244 x 300 x 200   140           pc         pc         set         pc         pc         4         8         -         -         -         1,8         1         1,8         1         2         11,8         1         1         2         Article no.   PG         Article no.   PG         Article no.   PG         Article no.   PG         66 5300 - colour no.   658         66 5301 - colour no.   658         66 5301 - colour no.   658	large         large         set of two pcs         drainage   Ø = 85 mm         set of two pcs           5300         5305         left: 5304   right: 5306         5301         5302           Lx B x H1   H2           244 x 300 x 200   140         119 x 300 x 200   140         244 x 300 x 200   140         (2 x) 293 x 300 x 140           pc         pc         set         pc         set           4         8         -         -         -           12,0         6,0         12,7         11,8         9,5           1         2         1 set         1         1 set           Article no.   PG         Article no.   PG         Article no.   PG         66 5300 - colour no.   658         66 5301 - colour no.   658         66 5302 - colour no.   665

66 5304/06 **710** | 657

#### System Wiesbaden | small channel | grating width 185 mm | high water level



66 5300 **710** | 650



66 5305 **710** | 622





66 5301 **710** | 657



66 5302 **710** | 664



19

	•	•	•			
	Overflow channel	1/2 Overflow channel	Stop end	Overflow channel with	Internal corner	External corner
	small	small	set of two pcs	drainage   ø = 85 mm	set of two pcs	set of two pcs
Item no.	5170	5175	left: <b>5174</b>   right: <b>5176</b>	5171	5172	5177
Dimensions	L x B x H1   H2	L x B x H1   H2	L x B x H1   H2	L x B x H1   H2	LxBxH	LxBxH
Work size in mm	244 x 225 x 160   115	119 x 225 x 160   115	244 x 225 x 160   115	244 x 225 x 160   115	(2 x) 218 x 225 x 115	(2 x) 238 x 225 x 160
Unit	рс	рс	set	рс	set	set
Pcs/l.m. incl. joint	4	8	-	-	-	
Approx. kg/pc	9,0	4,5	9,5	8,4	7,0	7,0
Pcs per box	1	2	1 set	1	1 set	1 set

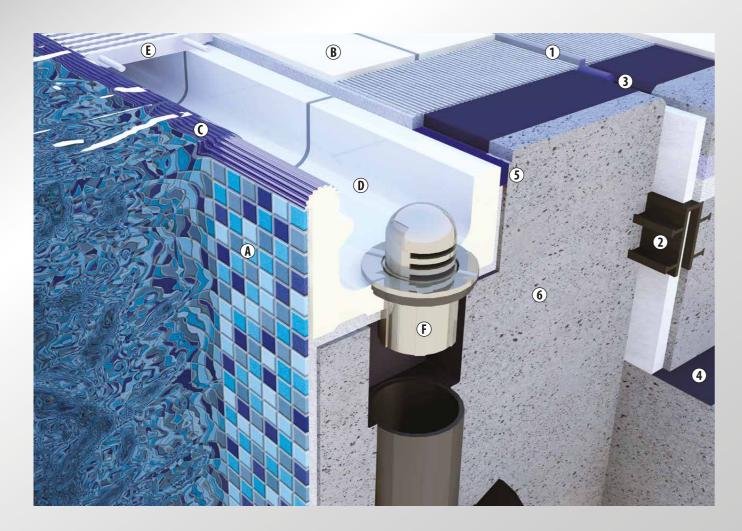
Colour groups   colours	Article no.   PG	Article no.   PG	Article no.   PG	Article no.   PG	Article no.   PG	Article no.   PG
VarioCOLOR programme*	66 5170 - <b>colour no.</b>   634	66 5175 - <b>colour no.</b>   602	66 5174/76 - <b>colour no.</b>   648	66 5171 - <b>colour no.</b>   648	66 5172 - <b>colour no.</b>   660	66 5177 - <b>colour no.</b>   660
Weiß semi gloss	66 5170 <b>901</b>   628	66 5175 <b>901</b>   597	66 5174/76 <b>901</b>   645	66 5171 <b>901</b>   645	66 5172 <b>901</b>   659	66 5177 <b>901</b>   659
Weiß glossy	66 5170 <b>900</b>   628	66 5175 <b>900</b>   597	66 5174/76 <b>900</b>   645	66 5171 <b>900</b>   645	66 5172 <b>900</b>   659	66 5177 <b>900</b>   659
Lichtblau glossy	66 5170 <b>710</b>   628	66 5175 <b>710</b>   597	66 5174/76 <b>710</b>   645	66 5171 <b>710</b>   645	66 5172 <b>710</b>   659	66 5177 <b>710</b>   659



<sup>\*</sup> Different price groups within the colour group are listed separately.

#### SYSTEM WIESBADEN

#### HIGH WATER LEVEL | OVERFLOW CHANNEL WITH RECESS



#### **Item index** | Overflow channel, small

lte	em description	ltem no.
A	Tile of your choice or mosaic, glazed	
В	Basic tile standard   antiskid   glazed	1200 RH
C	Overflow channel, small	5270
D	Overflow channel with drainage	5271
E	Grating, rigid	1218
F	Drain valve, silent, 2 ½"	5202

- 1 Expansion joint
- 2 Joint band
- 3 Expansion joint with polyethylen foam round lace
- 4 Slide bearing
- 5 Capillary break joint filling
- 6 Water resistant concrete

#### Features:

The front part of the Wiesbaden channel can be applied with an individual surface, offering an endless variaty of design possibilities. The formed ceramic Wiesbaden channel system with a high water level offers the same advantages compared to the regular Wiesbaden system. The channel enables swimmers to have a safe grip on the pool edge and additionally offers a support for the grating on top. The water level is approximately 3 cm on top of the surrounding area outside of the pool.

- Simple surveillance of the swimmers.
- Good visibility conditions to the exterior of the pool.
- No chlorine smell inside the pool.

# SASTEM MFSBADFN

#### System Wiesbaden | large channel | grating width 250 mm | high water level and recess [Tiles or mosaic can be installed on the front side.]













	Overflow channel large	1/2 Overflow channel large	Stop end	Overflow channel w. drainage	Internal corner	External corner
	smooth edge	smooth edge	set of two pcs	smooth edge   ø = 85 mm	set of two pcs	set of four pcs
Item no.	5500	5505	left: <b>5504</b>   right: <b>5506</b>	5501	5502	5507
Dimensions	L x B x H1   H2	L x B x H1   H2	L x B x H1   H2	L x B x H1   H2	L x B x H1   H2	L1 x L2 x B x H
Work size in mm	244 x 300 x 200   140	119 x 300 x 200   140	244 x 300 x 200   140	244 x 300 x 200   140	(2 x) 293 x 300 x 140	(two times each) 238 x 244 x 200
Unit	рс	рс	set	рс	set	set
Pcs/l.m. incl. joint	4	8	-	-	-	-
Approx. kg/pc	12,0	6,0	13,0	11,8	9,5	31,5
Pcs per box	1	2	1 set	1	1 set	1 set
Colour groups   colours	Article no.   PG	Article no.   PG	Article no.   PG	Article no.   PG	Article no.   PG	Article no.   PG
VarioCOLOR programme*	66 5500 - <b>colour no.</b>   660	66 5505 - <b>colour no.</b>   650	66 5504/06 - <b>colour no.</b>   662	66 5501 - <b>colour no.</b>   662	66 5502 - <b>colour no.</b>   674	66 5507 - <b>colour no.</b>   667
Weiß semi gloss	66 5500 <b>901</b>   659	66 5505 <b>901</b>   649	66 5504/06 <b>901</b>   661	66 5501 <b>901</b>   661	66 5502 <b>901</b>   673	66 5507 <b>901</b>   666
Weiß glossy	66 5500 <b>900</b>   659	66 5505 <b>900</b>   649	66 5504/06 <b>900</b>   661	66 5501 <b>900</b>   661	66 5502 <b>900</b>   673	66 5507 <b>900</b>   666
Lichtblau glossy	66 5500 <b>710</b>   659	66 5505 <b>710</b>   649	66 5504/06 <b>710</b>   661	66 5501 <b>710</b>   661	66 5502 <b>710</b>   673	66 5507 <b>710</b>   666

System Wiesbaden | small channel | grating width 185 mm | high water level and recess [Tiles or mosaic can be installed on the front side.]













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	Overflow channel	1/2 Overflow channel	Stop end	Overflow channel	Internal corner	External corner
	small	small	set of two pcs	with drainage   ø = 85 mm	set of two pcs	set of two pcs
Item no.	5270	5275	left: <b>5274</b>   right: <b>5276</b>	5271	5272	5277
Dimensions	L x B x H1   H2	L x B x H1   H2	L x B x H1   H2	L x B x H1   H2	LxBxH	L x B x H1   H2
Work size in mm	244 x 225 x 160   115	119 x 225 x 160   115	244 x 225 x 160   115	244 x 225 x 160   115	(2 x) 218 x 225 x 115	(2 x) 238 x 225 x 160   115
Unit	рс	рс	set	рс	set	set
Pcs/l.m. incl. joint	4	8	-	-	-	-
Approx. kg/pc	8,4	4,2	8,9	7,8	6,4	7,0
Pcs per box	1	2	1 set	1	1 set	1 set

Colour groups   colours	Article no.   PG	Article no.   PG	Article no.   PG	Article no.   PG	Article no.   PG	Article no.   PG
VarioCOLOR programme*	66 5270 - <b>colour no.</b>   653	66 5275 - <b>colour no.</b>   631	66 5274/76 - <b>colour no.</b>   658	66 5271 - <b>colour no.</b>   658	66 5272 - <b>colour no.</b>   665	66 5277 - <b>colour no.</b>   665
Weiß semi gloss	66 5270 <b>901</b>   650	66 5275 <b>901</b>   622	66 5274/76 <b>901</b>   657	66 5271 <b>901</b>   657	66 5272 <b>901</b>   670	66 5277 <b>901</b>   670
Weiß glossy	66 5270 <b>900</b>   650	66 5275 <b>900</b>   622	66 5274/76 <b>900</b>   657	66 5271 <b>900</b>   657	66 5272 <b>900</b>   670	66 5277 <b>900</b>   670
Lichtblau glossy	66 5270 <b>710</b>   650	66 5275 <b>710</b>   622	66 5274/76 <b>710</b>   657	66 5271 <b>710</b>   657	66 5272 <b>710</b>   670	66 5277 <b>710</b>   670

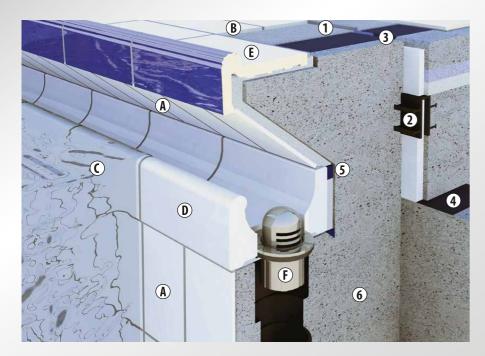




<sup>\*</sup> Different price groups within the colour group are listed separately.

#### SYSTEM WIESBADEN

#### LOW WATER LEVEL



#### Item index | System Wiesbaden, low water level

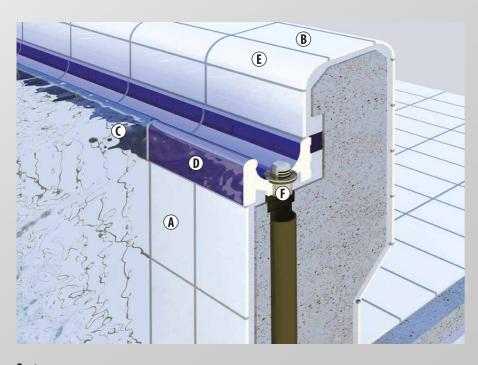
	• •	
lte	em description	Item no.
Α	Basic tile standard   glazed	1200
В	Basic tile standard $\mid$ antiskid $\mid$ glazed	1200 RH
C	Overflow channel	5100
D	Overflow channel with drainage	5101
E	Pool edging tile	5450
F	Drain valve, silent, 2 ½"	5202

- 1 Expansion joint
- 2 Joint band
- 3 Expansion joint with polyethylen foam round lace
- 4 Slide bearing
- 5 Capillary break joint filling
- 6 Water resistant concrete

#### **Features:**

Just like the overflow channel with a high water level the shaped ceramics made of one piece enable a safe possibility for a hand grip and as overflow. A grating is not required. With this system the water level is 20 to 25 cm below the pool surrounding.

#### THERAPY POOL SYSTEM



#### Item index | Therapy Pool System

lte	em description	Item no.
Α	Basic tile standard   glazed	1200
В	Basic tile standard $\mid$ antiskid $\mid$ glazed	1200 RH
C	Overflow channel	5110
D	Overflow channel with drainage	5111
E	Radial tile, 60 mm	6450
F	Drain valve, silent, 1 ½"	5201

#### Features:

The small overflow channel enables the therapy guests a safe hold and also enables water flowing off. The therapist is located on the other side of the pool in an area with a dry surrounding. The shape of the pool edge is designed with radial tiles, enabling a well shaped top. This is where nice coloured designs can be set.

#### System Wiesbaden | large channel | low water level













	Overflow channel large	½ Overflow channel large	Stop end set of two pcs	Overflow channel with drainage   ø = 85 mm	Internal corner set of two pcs	External corner set of two pcs
Item no.	5100	5105	left: <b>5104</b>   right: <b>5106</b>	5101	5102	5107
Dimensions	LxBxH	LxBxH	LxBxH	LxBxH	LxBx H	LxBxH
Work size in mm	244 x 215 x 140	244 x 215 x 140	244 x 215 x 140	244 x 215 x 140	(2 x) 208 x 215 x 140	(2 x) 238 x 215 x 140
Unit	рс	рс	set	рс	set	set
Pcs/l.m. incl. joint	4	8	-	-	-	-
Approx. kg/pc	8,1	4,0	8,6	7,6	7,0	7,0
Pcs per box	1	2	1 set	1	1 set	1 set
Colour groups   colours	Article no.   PG	Article no.   PG	Article no.   PG	Article no.   PG	Article no.   PG	Article no.   PG
VarioCOLOR programme*	66 5100 - colour no.   634	66 5105 - <b>colour no.</b>   602	66 5104/06 - <b>colour no.</b>   648	66 5101 - <b>colour no.</b>   648	66 5102 - <b>colour no.</b>   660	66 5107 - <b>colour no.</b>   660
Weiß semi gloss	66 5100 <b>901</b>   628	66 5105 <b>901</b>   597	66 5104/06 <b>901</b>   645	66 5101 <b>901</b>   645	66 5102 <b>901</b>   659	66 5107 <b>901</b>   659
Weiß glossy	66 5100 <b>900</b>   628	66 5105 <b>900</b>   597	66 5104/06 <b>900</b>   645	66 5101 <b>900</b>   645	66 5102 <b>900</b>   659	66 5107 <b>900</b>   659
Lichtblau glossy	66 5100 <b>710</b>   628	66 5105 <b>710</b>   597	66 5104/06 <b>710</b>   645	66 5101 <b>710</b>   645	66 5102 <b>710</b>   659	66 5107 <b>710</b>   659

## SYSTEM WIESBADEN

#### Therapy Pool System



66 5110 **901** | 613

66 5110 **900** | 613



66 5115 **901** | 584

66 5115 900 | 584





66 5111 **901** | 639

66 5111 **900** | 639

66 5111 **710** | 639



66 5112 **901** | 655

66 5112 **900** | 655



66 5117 **901** | 655 66 5117 **900** | 655

66 5117 710 | 655

	B	B	В	B	BALA	
	Overflow channel	1/2 Overflow channel	Stop end	Overflow channel with	Internal corner	External corner
	small	small	set of two pcs	<b>drainage</b>   ø = 50 mm	set of two pcs	set of two pcs
Item no.	5110	5115	left: <b>5114</b>   right: <b>5116</b>	5111	5112	5117
Dimensions	LxBxH	LxBxH	LxBxH	LxBxH	LxBx H	LxBxH
Work size in mm	244 x 150 x 100	119 x 150 x 100	244 x 150 x 100	244 x 150 x 100	(2 x) 143 x 150 x 100	(2 x) 238 x 150 x 100
Unit	рс	рс	set	рс	set	set
Pcs/l.m. incl. joint	4	8	-	-	-	-
Approx. kg/pc	4,1	2,0	4,4	3,7	2,6	2,6
Pcs per box	2	4	1 set	2	1 set	1 set
Colour groups   colours	Article no.   PG	Article no.   PG	Article no.   PG	Article no.   PG	Article no.   PG	Article no.   PG

66 5114/16 **901** | 639

66 5114/16 **900** | 639

66 5114/16 **710** | 639

## THERAPY POOL

<sup>\*</sup> Different price groups within the colour group are listed separate

#### **SYSTEM FINLAND 1**

#### HIGH WATER LEVEL



#### **Item index** | System Finland 1

	lte	em description	ltem no.
1	A	Basic tile standard   glazed	1200
1	В	Basic tile standard $\mid$ antiskid $\mid$ glazed	1200 RH
(	C	Hand grip tile	5730
	D	Small grooved tile	3130
	E	Small grooved tile w. safety marking	3136
	F	Channel with drainage	4901
	G	Angle tile w. grating support	9039
	Н	Angle tile w. grating support   107°	9050
	I	Grating, rigid	1220
	J	Drain valve, silent, 2 ½"	5202

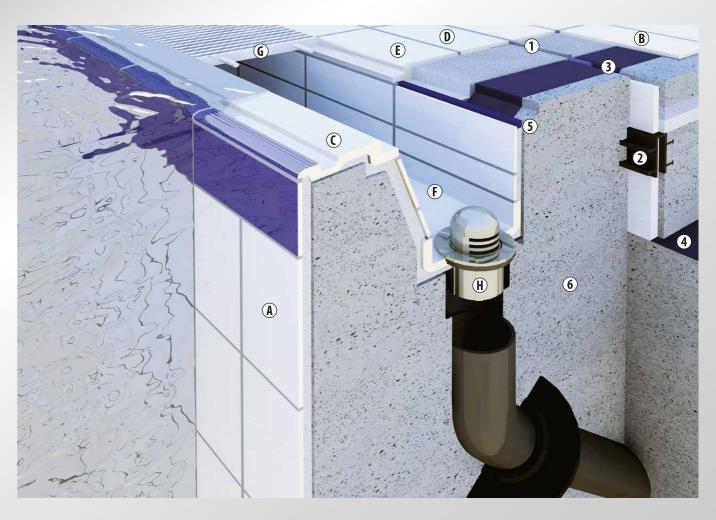
- 1 Expansion joint
- 2 Joint band
- 3 Expansion joint with polyethylen foam round lace
- 4 Slide bearing
- 5 Capillary break joint filling
- **6** Water resistant concrete

#### Features:

- Enlarges the "beach effect" and enables a higher water level.
- No reflecting waves from pool edge.
- The complete water level is visible therefore grants swimmers additional safety.
- The water is not blocked by a higher pool edge and therefore avoids disturbing smells or a chlorine concentration.

#### **SYSTEM FINLAND 2**

#### HIGH WATER LEVEL



#### **Item index** | System Finland 2

lte	em description	Item no.
Α	Basic tile standard   glazed	1200
В	Basic tile standard   antiskid   glazed	1200 RH
C	Hand grip tile with grating support	5810
D	Small grooved tile	3130
E	Edging tile with grating support	5830
F	Channel with drainage	4901
G	Grating, rigid	1225
Н	Drain valve, silent, 2 ½"	5202

- 1 Expansion joint
- 2 Joint band
- 3 Expansion joint with polyethylen foam round lace
- 4 Slide bearing
- 5 Capillary break joint filling
- 6 Water resistant concrete

#### Features:

Same as System Finland 1, but with a shortened "beacheffect" as the pool edge only includes one handgrip tile with a grating support.

# SAZEN SARANGE SARANGE

#### **SYSTEM FINLAND 3**

#### HIGH WATER LEVEL



#### **Item index** | System Finland 3

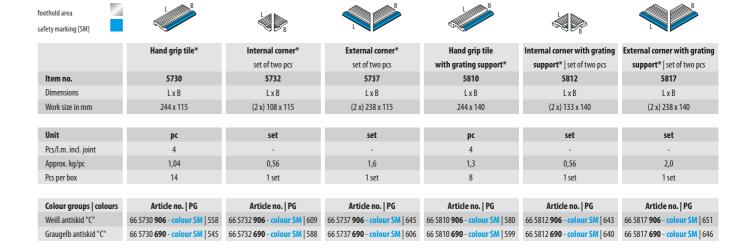
lte	em description	ltem no.
A	Basic tile standard   glazed	1200
В	Basic tile standard $\mid$ antiskid $\mid$ glazed	1200 RH
C	Hand grip tile	5730
D	Grooved tile with grating	5820
	support   107°	
E	Edging tile with grating support	5830
F	Grating, rigid	1225
G	Channel with drainage	4901
Н	Drain valve, silent, 2 ½"	5202

- 1 Expansion joint
- 2 Joint band
- 3 Expansion joint with polyethylen foam round lace
- 4 Slide bearing
- 5 Capillary break joint filling
- **6** Water resistant concrete

#### Features:

• Like the Finnish channel before but with the use of different shaped tiles for the grating support.

#### **System Finland** | width 115 mm | 15 mm shaped pieces | with safety marking



#### **System Finland** | width 150 mm | 15 mm shaped pieces | with safety marking

foothold area safety marking	L		B
	Hand grip tile*	Internal corner*	External corner*
		set of two pcs	set of two pcs
Item no.	5740	5742	5747
Dimensions	LxB	LxB	LxB
Work size in mm	244 x 150	(2 x) 108 x 150	(2 x) 238 x 150
Unit	рс	set	set
Pcs/l.m. incl. joint	4		-
Approx. kg/pc	1,45	0,78	2,23
Pcs per box	14	1 set	1 set
Colour groups   colours	Article no.   PG	Article no.   PG	Article no.   PG
Weiß antiskid "C"	66 5740 <b>906 - colour SM</b>   681	66 5742 <b>906 - colour SM</b>   685	66 5747 <b>906 - colour SM</b>   687
Graugelb antiskid "C"	66 5740 <b>690 - colour SM</b>   680	66 5742 <b>690 - colour SM</b>   684	66 5747 <b>690 - colour SM</b>   686

#### Advice for the purchase of shaped pieces with safety markings:

- Choose the colour of the foothold area first.
- Add this colour number of the foothold area behind the item number.
- Now choose the colour of the VarioCOLOR range for the safety marking and attach it to the colour number above by adding a hyphen.

#### Example:

Hand grip tile 5730 - Weiß antiskid "C"
Safety marking Azurblau antiskid "C"
Article no. with additional colour no.:
66 5730 906 - 788



#### **System Finland** | 15 mm shaped pieces | with safety marking

15 mm shaped pieces | without safety marking

















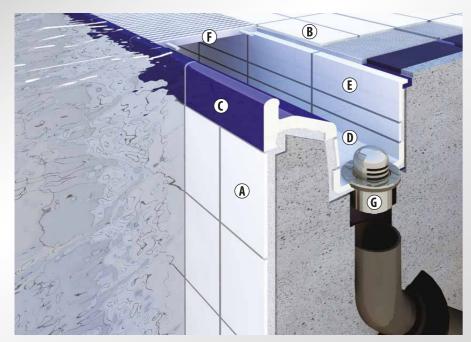
27

safety marking		<b>*</b>	L	~	~	♠ ♠ .	[ A F
	Grooved tile*	Internal corner*	External corner*	Edging tile*	Edging tile*	Internal corner*	External corner*
	with grating support   107°	set of two pcs	set of two pcs	with grating support	w. grating support   83°	set of two pcs	set of two pcs
Item no.	5820	5822	5827	5830	5930	5832	5837
Dimensions	LxB	LxB	LxB	LxB	LxB	LxB	LxB
Work size in mm	244 x 140	(2 x) 238 x 140	(2 x) 133 x 140	244 x 140	244 x 140	(2 x) 238 x 140	(2 x) 133 x 140
Unit	рс	set	set	рс	set	set	set
Pcs/l.m. incl. joint	4	-	-	4	4	-	-
Approx. kg/pc	1,2	2,0	1,0	1,1	1,2	2,0	1,0
Pcs per box	8	1 set	1 set	9	9	1 set	1 set
Colour groups   colours	Article no.   PG	Article no.   PG	Article no.   PG	Article no.   PG	Article no.   PG	Article no.   PG	Article no.   PG
Weiß antiskid "C"	66 5820 <b>906 - colour SM</b>   580	66 5822 <b>906 - colour SM</b>   651	66 5827 <b>906 - colour SM</b>   651	66 5830 <b>906</b>   579	66 5930 <b>906</b>   614	66 5832 <b>906</b>   641	66 5837 <b>906</b>   633
Graugelb antiskid "C"	66 5820 <b>690 - colour SM</b>   599	66 5822 <b>690 - colour SM</b>   646	66 5827 <b>690 - colour SM</b>   646	66 5830 <b>690</b>   573	66 5930 <b>690</b>   604	66 5832 <b>690</b>   633	66 5837 <b>690</b>   621

<sup>\*</sup> Foothold area achieves slip rating "C" by grooves on tile surface.

#### SYSTEM BERLIN

#### HIGH WATER LEVEL



#### Item index | System Berlin

lte	m description	Item no.
Α	Basic tile standard   glazed	1200
В	Basic tile standard $\mid$ antiskid $\mid$ glazed	1200 RH
C	Overflow channel	5150
D	Channel with drainage	4901
E	Angle tile w. grating support	9039
F	Grating, rigid	1220
G	Drain valve, silent, 2 ½"	5202

#### Features:

Due to the slope inside the channel, noises and fumes are reduced. The edge of the overflow channel is equal to the Wiesbaden channel.

#### SYSTEM ZÜRICH

HIGH WATER LEVEL



#### Item index | System Zürich

lte	m description	Item no.
Α	Basic tile standard   glazed	1200
В	Basic tile standard $\mid$ antiskid $\mid$ glazed	1200 RH
C	Pool edging tile	5450
D	Channel with drainage	4901
E	Angle tile w. grating support	9039
F	Angle tile w. grating support   107°	9050
G	Grating, rigid	1225
Н	Drain valve, 2 ½"	5102

#### Features:

- The water level is on or above the pool surrounding.
- The Zürich channel offers a very good hand grip for swimmers on the pool edge.
- The complete water level is visible and swimmers can be guarded well.

#### System Berlin









	Overflow channel	1/2 Overflow channel	Internal corner	External corner
			set of two pcs	set of two pcs
Item no.	5150	5155	5152	5157
Dimensions	L x B x H1   H2	L x B x H1   H2	LxBx H	L x B x H1   H2
Work size in mm	244 x 160 x 115   150	119 x 160 x 115   150	(2 x) 158 x 160 x 115   150	(2 x) 244 x 160 x 115   150
Unit	рс	рс	set	set
Pcs/l.m. incl. joint	4	8	-	-
Approx. kg/pc	7,0	3,5	6,5	12,0
Pcs per box	1	2	1 set	1 set
Colour groups   colours	Article no.   PG	Article no.   PG	Article no.   PG	Article no.   PG
VarioCOLOR programme*	66 5150 - <b>colour no.</b>   646	66 5155 - <b>colour no.</b>   612	66 5152 - <b>colour no.</b>   658	66 5157 - <b>colour no.</b>   672
Weiß semi gloss	66 5150 <b>901</b>   639	66 5155 <b>901</b>   599	66 5152 <b>901</b>   656	66 5157 <b>901</b>   671
Weiß glossy	66 5150 <b>900</b>   639	66 5155 <b>900</b>   599	66 5152 <b>900</b>   656	66 5157 <b>900</b>   671
Lichtblau glossy	66 5150 <b>710</b>   639	66 5155 <b>710</b>   599	66 5152 <b>710</b>   656	66 5157 <b>710</b>   671

<sup>\*</sup> Different price groups within the colour group are listed separately.

## SYSTEM BERLIN

#### **SYSTEM ST. MORITZ**

**ELEVATED POOL EDGE SYSTEM** 



#### Item index | System St. Moritz

Ite	em description	Item no.
A	Basic tile standard   glazed	1200
В	Basic tile standard   antiskid   glazed	1200 RH
C	Basic tile, long edge rounded	1200 LR
D	Channel with drainage	4901
E	Angle tile w. grating support	9039
F	Angle tile w. grating support   $107^{\circ}$	9050
G	Grating, rigid	1225
Н	Drain valve, silent, 2 ½"	5202

#### Features:

- Lower foundation depth with less excavation work.
- Swimming over the level of the pool surrounding enables swimmers to have a good overall view.
- Variable sizes of channels are possible.

#### SYSTEM SKIMMER | FOR FLAT POOL EDGES AND SURROUNDINGS

ALSO FOR SYSTEM WIESBADEN AND SYSTEM ZÜRICH WITH LOW WATER LEVEL



#### **Item index** | System Skimmer

5 Capillary break joint filling

**6** Water resistant concrete

lte	em description	Item no.
A	Basic tile standard   glazed	1200
В	Basic tile standard $\mid$ antiskid $\mid$ glazed	1200 RH
C	Pool edging tile	5750
1	Expansion joint	
2	Joint band	
3	Expansion joint with polyethylen foa	m round lace
4	Slide bearing	

#### SKANTER SKANTE

#### **System Skimmer** | shaped pieces with vertical front/hand grip













	Pool edging tile	Internal corner	External corner	Pool edging tile	Internal corner	External corner with vertical
	with vertical front	set of two pcs	with vertical front   set of two pcs	with vertical front/hand grip	with hand grip   set of two pcs	front/hand grip   set of two pcs
Item no.	5400	5402	5407	5450	5452	5457
Dimensions	LxBxH	LxB	LxBxH	LxBxH	LxB	LxBxH
Work size in mm	244 x 180 x 100	(2 x) 173 x 180	(2 x) 238 x 180 x 100	244 x 180 x 115	(2 x) 173 x 180	(2 x) 238 x 180 x 115
Unit	рс	set	set	рс	set	set
Pcs/l.m. incl. joint	4	-		4		
Approx. kg/pc	3,3	1,6	4,8	3,3	1,7	4,9
Pcs per box	3	4 sets	1 set	3	2 sets	1 set
Colour groups   colours	Article no.   PG					
Weiß, antiskid	66 5400 <b>906 - colour VF</b>   620	66 5402 <b>906 - colour VF</b>   635	66 5407 <b>906 - colour VF</b>   663	66 5450 <b>906 - colour VF</b> 633	66 5452 <b>906 - colour VF</b>   636	66 5457 <b>906 - colour VF</b>   669
Graugelb antiskid	66 5400 <b>690 - colour VF</b>   617	66 5402 <b>690 - colour VF</b>   630	66 5407 <b>690 - colour VF</b>   662	66 5450 <b>690 - colour VF</b>   628	66 5452 <b>690 - colour VF</b>   630	66 5457 <b>690 - colour VF</b>   668

#### System Skimmer | shaped pieces with safety marking















,				•		
	Pool edging tile	Internal corner	External corner	Edging tile*	Internal corner*	External corner*
	[also available in half size format]	set of two pcs	set of two pcs	with safety marking	set of two pcs	set of two pcs
Item no.	5750	5752	5757	5480	5482	5487
Dimensions	LxBxH	L	LxBxH	LxBxH	L	LxBxH
Werkmaß in mm	244 x 115 x 45	(2 x) 115	(2 x) 238 x 115 x 45	244 x 118 x 50	(2 x) 115	(2 x) 238 x 118 x 50
Unit	рс	set	set	рс	set	set
Pcs/l.m. incl. joint	4		-	4	-	-
Approx. kg/pc	1,2	0,53	1,70	0,9	0,52	1,8
Pcs per box	10	1 set	1 set	9	1 set	1 set
Colour groups   colours	Article no.   PG	Article no.   PG				
Weiß, antiskid	66 5750 <b>906 - colour SM</b>   583	66 5752 <b>906 - colour SM</b>   620	66 5757 <b>906 - colour SM</b>   652	66 5480 <b>906 - colour SM</b>   578	66 5482 <b>906 - colour SM</b>   620	66 5487 <b>906 - colour SM</b>   65
Graugelb antiskid	66 5750 <b>690 - colour SM</b>   568	66 5752 <b>690 - colour SM</b>   617	66 5757 <b>690 - colour SM</b>   649	66 5480 <b>690 - colour SM</b>   570	66 5482 <b>690 - colour SM</b>   617	66 5487 <b>690 - colour SM</b>   64

 $<sup>\</sup>mbox{*}$  Foothold area achieves slip rating "C" by grooves on tile surface.

#### **System Skimmer** | surface to be covered with tiles | shaped pieces







crucui irone/nunu grip [11]	•	5 40	**
	Pool edging tile	Internal corner	External corner
	with vertical front	set of two pcs	set of two pcs
Item no.	5460	5462	5467
Dimensions	LxBxH	LxBxH	LxBxH
Werkmaß in mm	244 x 180 x 115	(2 x ) 173 x 180 x 25	(2 x ) 238 x 180 x 115
Unit	рс	set	set
Pcs/l.m. incl. joint	4	-	-
Approx. kg/pc	3,49	1,5	6,6
Pcs per box	2	2 sets	1 set

Graugelb unglazed 66 5460 **690 - colour VF** | 633 66 5462 **690 - colour VF** | 635 66 5467 **690 - colour VF** | 663

#### Advice for the purchase of shaped pieces with safety marking or grip support:

- Choose the colour of the foothold area first.
- Add this colour number of the foothold area behind the item number.
- Now choose the colour of the VarioCOLOR range for the safety marking or the grip support and attach it to the colour above by adding a hyphen.

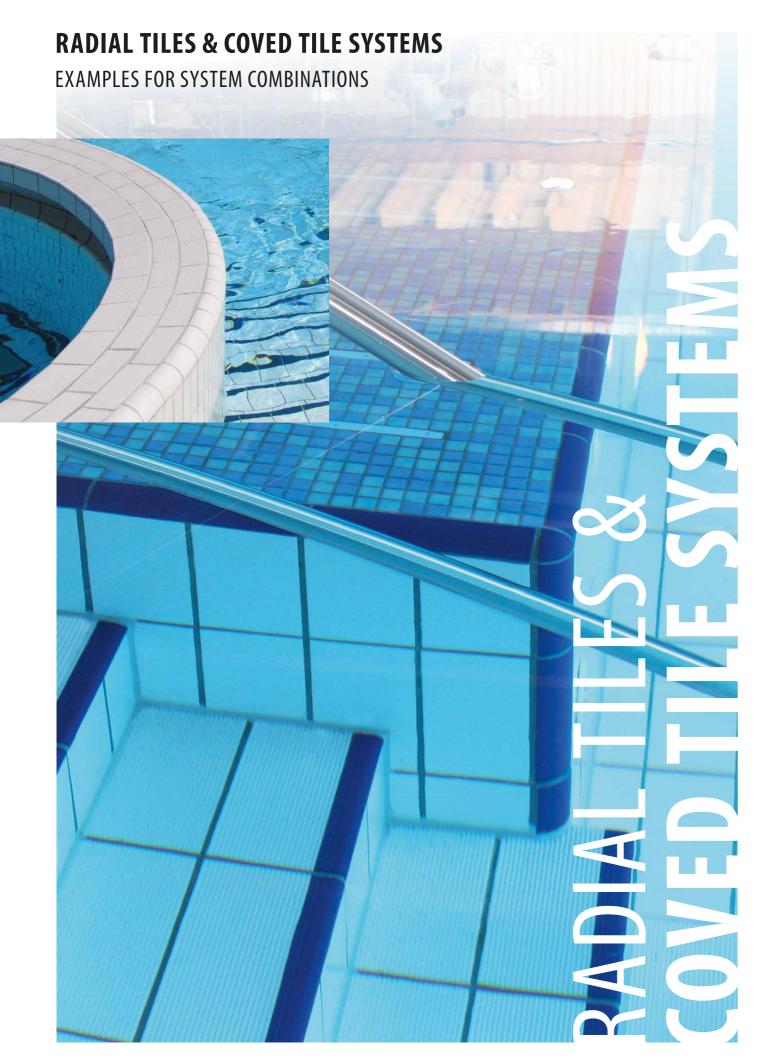
#### Example

Pool edging tile 5400 - Weiß antiskid "B"

grip support - Lichtblau glossy

Article no. with additional colour indications: 66 5400 906 - 710

FURTHER
COLOUR COMBINATIONS
UPON REQUEST



Radial tiles | 7,5 mm shaped pieces | radius 30 mm [average radius approx. 30 mm, ext. radius depending on the joint width up to 40 mm]









	Radial tile	External corner 3	External corner 2	Internal corner
Item no.	9450	9453	9454	9452
Dimensions	LxH r	r	LxB r	LxB r
Work size in mm	244 x 30   r ca. 30	r ca. 30	40 x 40   r ca. 30	70 x 70   r ca. 30
Unit	рс	рс	рс	рс
Pcs/l.m. incl. joint	4	-		-
Approx. kg/pc	0,30	0,09	0,09	0,07
Pcs per box	50	-		
Calaura manua I salaura	Antido no 100	Autido no IDC	Australia na I DC	Australia na IDC

Colour groups   colours	Article no.   PG	Article no.   PG	Article no.   PG	Article no.   PG
VarioCOLOR semi gloss*	66 9450 <b>- colour no.</b>   520	66 9453 - <b>colour no.</b>   532	66 9454 - <b>colour no.</b>   532	66 9452 <b>- colour no.</b>   560
VarioCOLOR antiskid "B/C"*	66 9450 <b>- colour no.</b>   525	66 9453 - <b>colour no.</b>   532	66 9454 - <b>colour no.</b>   532	66 9452 <b>- colour no.</b>   560
Weiß semi gloss	66 9450 <b>901</b>   512	66 9453 <b>901</b>   528	66 9454 <b>901</b>   528	66 9452 <b>901</b>   555
Weiß glossy	66 9450 <b>900</b>   512	66 9453 <b>900</b>   528	66 9454 <b>900</b>   528	66 9452 <b>900</b>   555
Graugelb unglazed	66 9450 <b>690</b>   512	66 9453 <b>690</b>   528	66 9454 <b>690</b>   528	66 9452 <b>690</b>   555



Radial tiles | 7,5 mm shaped pieces | radius 60 mm [average radius approx. 60 mm, ext. radius depending on the joint width up to 70 mm]











	Radial tile	External corner 3	External corner 2	External corner K8	Internal corner R86
Item no.	6450	6453	6454	6457	6462
Dimensions	LxH r	r	r	r1 x r2	LxBxr <sup>1</sup> xr <sup>2</sup>
Work size in mm	244 x 60   r approx. 60	r approx. 60	r approx. 60	approx. 60 x approx. 30	90 x 90 x approx. 60 x approx. 30
Unit	рс	рс	рс	рс	рс
Pcs/l.m. incl. joint	4			-	-
Approx. kg/pc	0,40	0,10	0,10	0,10	0,10
Pcs per box	36	-		-	-
Colour groups   colours	Article no.   PG	Article no.   PG	Article no.   PG	Article no.   PG	Article no.   PG
VarioCOLOR semi gloss*	66 6450 - colour no.   538	66 6453 - colour no.   559	66 6454 - <b>colour no.</b>   559	66 6457 - colour no.   574	66 6462 - <b>colour no.</b>   574
VarioCOLOR antiskid "B/C"*	66 6450 - colour no.   539	66 6453 - colour no.   559	66 6454 - <b>colour no.</b>   559	66 6457 - colour no.   574	66 6462 - <b>colour no.</b>   574
Weiß semi gloss	66 6450 <b>901</b>   534	66 6453 <b>901</b>   553	66 6454 <b>901</b>   553	66 6457 <b>901</b>   569	66 6462 <b>901</b>   569
Weiß glossy	66 6450 <b>900</b>   534	66 6453 <b>900</b>   553	66 6454 <b>900</b>   553	66 6457 <b>900</b>   569	66 6462 <b>900</b>   569



 $<sup>\</sup>ensuremath{^{\star}}$  Different price groups within the colour group are listed separately.

#### **SYSTEM COMBINATIONS**

#### **COVED AND RADIAL TILES SYSTEM 30 MM**



#### **Item index** | system combination 30 mm

em description	Item no.
Basic tile standard   glazed	1200
Basic tile standard $\mid$ antiskid $\mid$ glazed	1200 RH
Coved tile	4100
Internal corner to coved tile,	4102
for three sides connected	
External corner to coved tile, with	4107
connection to radial tiles 30 mm	
Radial tile, radius 30 mm	9450
External corner to radial	9453
tiles, with three sides connected	
Internal corner to radial tiles 30 mm,	9452
with connection to coved tile	
	Basic tile standard   glazed Basic tile standard   antiskid   glazed Coved tile Internal corner to coved tile, for three sides connected External corner to coved tile, with connection to radial tiles 30 mm Radial tile, radius 30 mm External corner to radial tiles, with three sides connected Internal corner to radial tiles 30 mm,

#### **SYSTEM COMBINATIONS**

**COVED TILES AND RADIAL TILES SYSTEM 60 MM** 



**Item index** | system combination 60 mm

lt	em description	ltem no.
Α	Basic tile standard   glazed	1200
В	Basic tile standard   antiskid   glazed	1200 RH
C	Coved tile	4100
D	Internal corner to coved tile,	4102
	for three sides connected	
E	External corner to coved tile,	6457
	with connection to radial tiles 60 mm	l
F	Radial tile, radius 60 mm	6450
G	External corner to radial tiles 60 mm,	6453
	for three sides connected	
Н	Internal corner to radial tiles 60 mm,	6462
	with connection to coved tile	

#### **Coved skirting system** | 6,5 mm shaped pieces







		set of two pcs	set of two pcs
Item no.	4000	4002	4007
Dimensions	LxHxT1  T2	LxHxT1   T2	L x H x T1   T2
Work size in mm	244 x 100 x 6,5   16,5	(2 x) 244 x 100 x 6,5   16,5	(2 x) 244 x 100 x 6,5   16,5
Unit	рс	set	set
Pcs/l.m. incl. joint	4	-	-
Approx. kg/pc	0,56	1,1	1,1
Pcs per box	20	10 sets	10 sets
Colour groups   colours	Article no.   PG	Article no.   PG	Article no.   PG
VarioCOLOR semi gloss*	66 4000 - colour no.   523	66 4002 - colour no.   552	66 4007 - colour no.   552



#### **Coved tile system** | 7,5 mm shaped pieces

VarioCOLOR unglazed

Weiß semi gloss

Graugelb unglazed



66 4000 - colour no. | 764

66 4000 **900** | 507

66 4000 **690** | 507



66 4002 - **colour no.** | 765

66 4002 **900** | 546

66 4002 **690** | 546



66 4007 **900** | 546

66 4007 **690** | 546







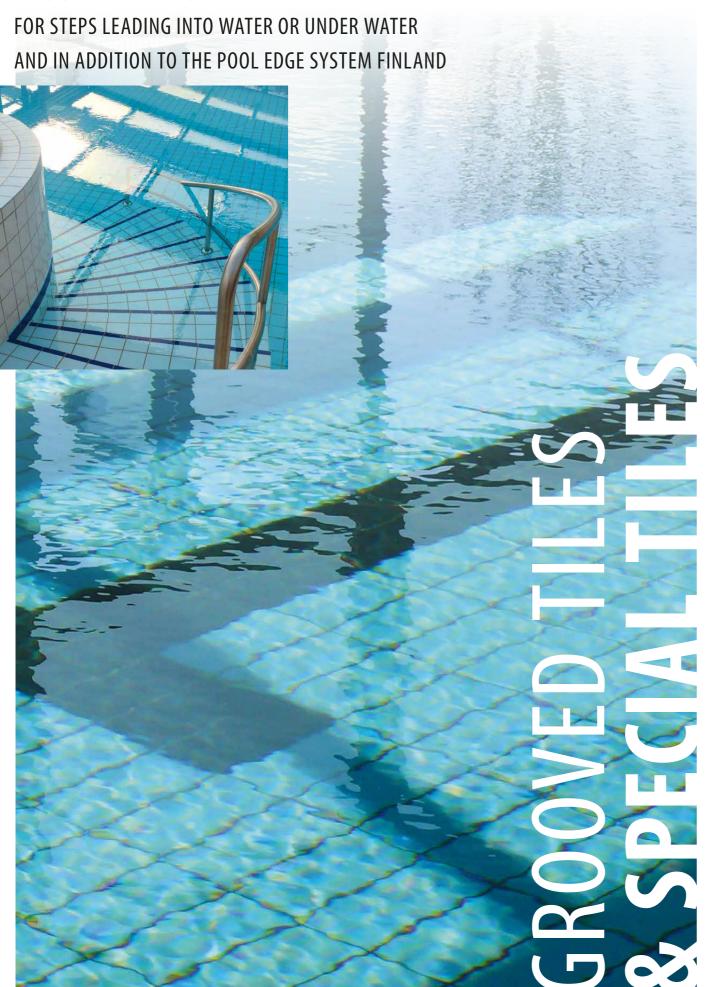
35

	n	n C	B	B	L B	
	Coved tile	Coved stop end	Coved corner tile left	Coved corner tile right	External corner for coved skirting	Internal corner
Item no.	4100	4101	4104	4106	4107	4102
Dimensions	LxBxH r	LxBxH r	LxBxH	LxBxH	LxB r	r
Work size in mm	244 x 40 x 40   r = 30	244 x 40 x 40   r = 30	145 x 40 x 40	145 x 40 x 40	70 x 70   r = 30	r=30
Unit	рс	рс	рс	рс	рс	рс
Pcs/l.m. incl. joint	4	-		-	-	-
Approx. kg/pc	0,36	0,36	0,22	0,22	0,15	0,05
Pcs per box	48	-	-	-	-	-
Colour groups   colours	Article no.   PG	Article no.   PG	Article no.   PG	Article no.   PG	Article no.   PG	Article no.   PG
VarioCOLOR semi gloss*	66 4100 - colour no.   517	66 4101 <b>- colour no.</b>   532	66 4104 <b>- colour no.</b>   530	66 4106 - <b>colour no.</b>   530	66 4107 <b>- colour no.</b>   552	66 4102 <b>- colour no.</b>   530
Weiß semi gloss	66 4100 <b>901</b>   507	66 4101 <b>901</b>   527	66 4104 <b>901</b>   528	66 4106 <b>901</b>   528	66 4107 <b>901</b>   546	66 4102 <b>901</b>   528
Weiß glossy	66 4100 <b>900</b>   507	66 4101 <b>900</b>   527	66 4104 <b>900</b>   528	66 4106 <b>900</b>   528	66 4107 <b>900</b>   546	66 4102 <b>900</b>   528
Graugelb unglazed	66 4100 <b>690</b>   507	66 4101 <b>690</b>   527	66 4104 <b>690</b>   528	66 4106 <b>690</b>   528	66 4107 <b>690</b>   546	66 4102 <b>690</b>   528

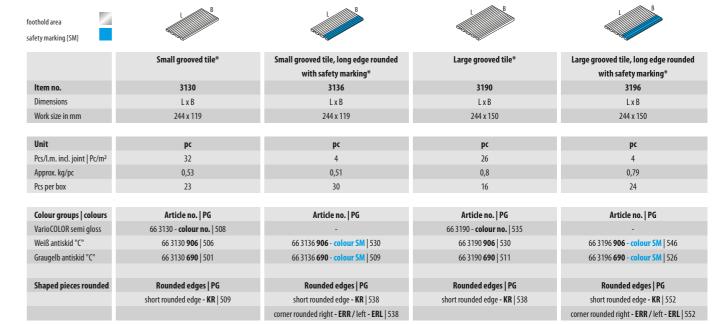


<sup>\*</sup> Different price groups within the colour group are listed separately.

#### **GROOVED TILES & SPECIAL TILES**



#### Grooved tiles & special tiles | 10 mm shaped pieces [also available in 15 mm thickness, surcharge 20 %]



<sup>\*</sup> Also available in half size format [price 80 % of full size format]. | Foothold area achieves slip rating "C" by grooves on tile surface.

#### **Grooved tiles & special tiles** | 10 mm shaped pieces



	Safety strip tile	Step tile, long edge rounded	Angle step tile
		with safety marking*	with grooved surface*
Item no.	3195	4710	5700
Dimensions	LxB	LxB	LxBxH
Work size in mm	244 x 56	244 x 115	244 x 115 x 25
Unit	рс	рс	рс
Pcs/l.m. incl. joint   Pc/m <sup>2</sup>	4	4	4
Approx. kg/pc	0,4	0,4	0,84
D b	44	44	10

Colour groups   colours	Article no.   PG	Article no.   PG	Article no.   PG
Weiß antiskid "C"		66 4710 <b>906 - colour SM</b>   530	66 5700 <b>906 - colour SM</b>   564
Graugelb antiskid "C"	66 3195 - <b>colour no.</b>   524	66 4710 <b>690 - colour SM</b>   509	66 5700 <b>690 - colour SM</b>   552
Weiß antiskid "C" *			66 5700 <b>906</b>   540
Graugelb antiskid "C" *			66 5700 <b>690</b>   535

 $<sup>\</sup>ensuremath{^{*}}$  Foothold area achieves slip rating "C" by grooves on tile surface.

#### Advice for the purchase of shaped pieces with safety marking or grip support:

- Choose the colour of the foothold area .
- Add this colour number of the foothold area behind the article number.
- Now choose the colour of the VarioCOLOR range for the safety marking or the grip support and attach it to the colour of the foothold area by adding a hyphen.

#### Example:

Small grooved tile 3136 - foothold area: Weiß antiskid "C"

Safety marking: Azurblau antiskid "C"

Article number with additional colour indications: 66 3136 906 - 788

#### Instructions for ordering shaped pieces rounded:

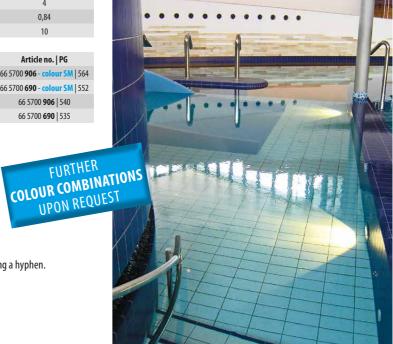
Please add the following abbreviations to the article number: Short rounded edge: **KR** | Long rounded edge: **LR** Corner rounded left: **ERL** | Corner rounded right: **ERR** 

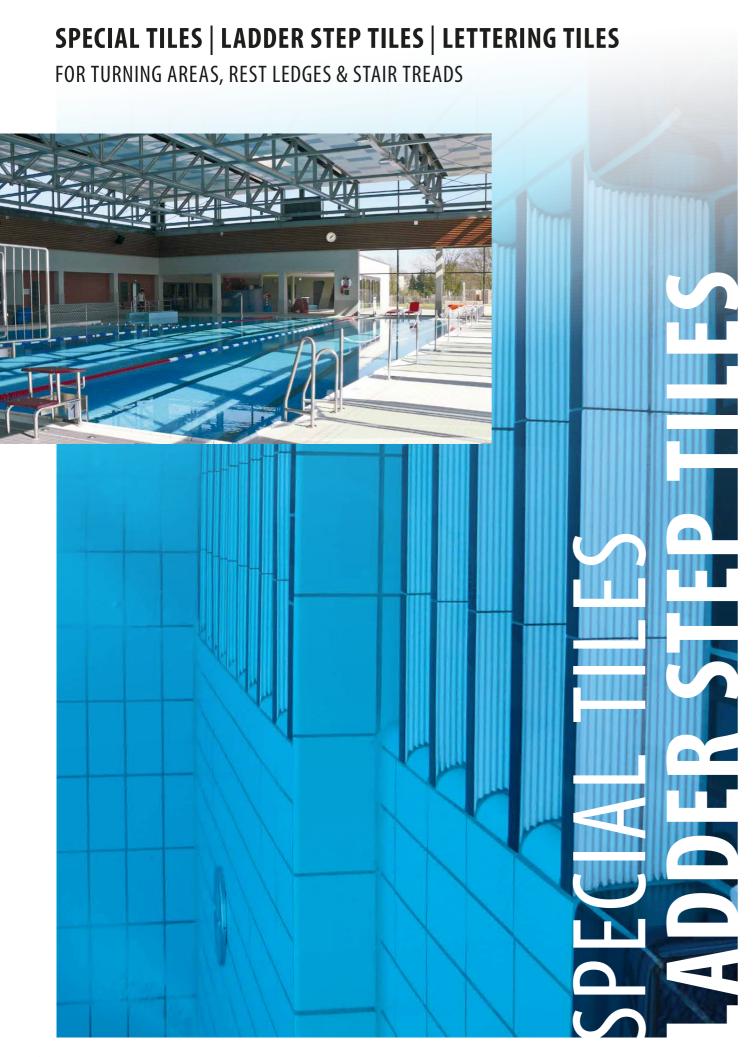












#### Special tiles | 10 mm shaped pieces [also available in 15 mm thickness, surcharge 20 %]













	<b>Diamond shaped tile</b> [only available in 10 mm thickness]	Large tile*	Large tile short edge rounded	Large tile long edge rounded*	Large tile corner left rounded	Large tile corner right rounded
Item no.	3170	1150	1155	1156	1157	1158
Dimensions	LxB	LxB	LxB	LxB	LxB	LxB
Work size in mm	244 x 119	244 x 150	244 x 150	244 x 150	244 x 150	244 x 150
Unit	рс	рс	рс	рс	рс	рс
Pcs/l.m. incl. joint   Pc/m <sup>2</sup>	32	26	6,5	4	-	-
Approx. kg/pc	0,56	0,84	0,82	0,80	0,78	0,78
Pcs per box	30	24	24	24	24	24

Colour groups   colours	Article no.   PG					
VarioCOLOR semi gloss**	66 3170 <b>- colour no.</b>   509	66 1150 <b>- colour no.</b>   503	66 1155 <b>- colour no.</b>   513	66 1156 <b>- colour no.</b>   513	66 1157 <b>- colour no.</b>   513	66 1158 <b>- colour no.</b>   513
Weiß semi gloss	66 3170 <b>901</b>   507	66 1150 <b>901</b>   502	66 1155 <b>901</b>   506	66 1156 <b>901</b>   506	66 1157 <b>901</b>   506	66 1158 <b>901</b>   506
Weiß glossy	66 3170 <b>900</b>   507	66 1150 <b>900</b>   502	66 1155 <b>900</b>   506	66 1156 <b>900</b>   506	66 1157 <b>900</b>   506	66 1158 <b>900</b>   506
Lichtblau glossy	66 3170 <b>710</b>   507	66 1150 <b>710</b>   502	66 1155 <b>710</b>   506	66 1156 <b>710</b>   506	66 1157 <b>710</b>   506	66 1158 <b>710</b>   506
Weiß antiskid	66 3170 <b>906</b>   507	66 1150 <b>906</b>   504	66 1155 <b>906</b>   508	66 1156 <b>906</b>   508	66 1157 <b>906</b>   508	66 1158 <b>906</b>   508
Graugelb unglazed	66 3170 <b>690</b>   505	66 1150 <b>690</b>   501	66 1155 <b>690</b>   505	66 1156 <b>690</b>   505	66 1157 <b>690</b>   505	66 1158 <b>690</b>   505

<sup>\*</sup> Also available in half size format [price 80 % of full size format]. |\*\* Different price groups within the colour group are listed separately.

#### **Lettering tiles** | 10 or 7,5 mm | Digitally printed or water-jet cut

#### WT 1,20 m



Item no. Dimensions Work size in mm	Lettering tile digitally printed 1100 LxBxH 240 x 115 x 10   244 x 119 x 7,5	Lettering tile water-jet cut 1100 L x B x H 240 x 115 x 10   244 x 119 x 7,5
Unit	рс	рс
Pcs/l.m. incl. joint   Pc/m <sup>2</sup>	4	4
Approx. kg/pc	0,6   0,49	0,6   0,49
Pcs per box	-	-

Colour groups   colours	Article no.   PG	Article no.   PG
Weiß antiskid "C"	-	66 1100 <b>906 - VarioCOLOR colour no.</b>   649
Graugelb unglazed	66 1100 <b>690</b>   649	66 1100 <b>690 - VarioCOLOR colour no.</b>   649

#### Advice for the purchase of lettering tiles:

- The lettering tiles are produced according to order. The price depends on the size of the letters and the required surface.
- Inscription of selected shaped pieces is also possible.
- Please request price for creative versions.



#### Ladder step tiles

antiskid "C" front side





Ladder step tile	Ladder step tile
long*	short*
5565	5560
LxBxH	LxBxH
280 x 80 x 50	244 x 80 x 50
рс	рс
3,66	4,00
1,6	1,49
8	8

Article no.   PG	Article no.   PG
66 5565 <b>906 - colour no.</b>   612	66 5560 <b>906 - colour no.</b>   612
66 5565 <b>690 - colour no.</b>   607	66 5560 <b>690 - colour no.</b>   607

<sup>\*</sup> Foothold area achieves slip rating "C" by grooves on tile surface.

#### Advice for the purchase of ladder step tiles:

- Always choose a foothold area on top in white or grey-yellow antiskid "C".
- Now choose the colour of the VarioCOLOR range for the front section and attach it to the colour above by adding a hyphen.

#### Example:

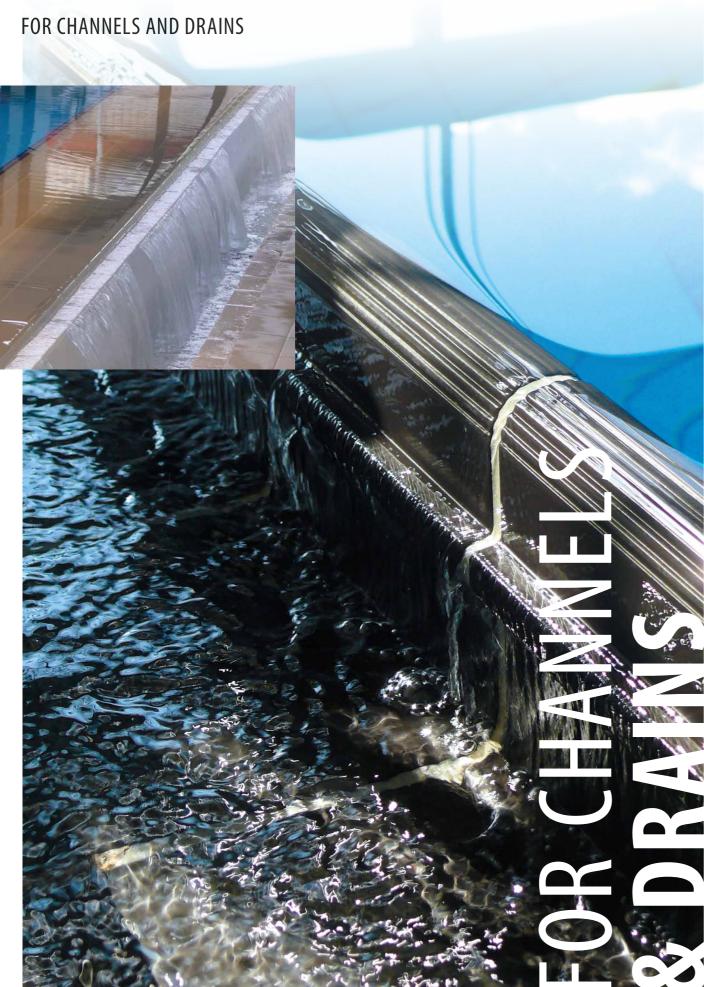
Ladder step tile 5565

#### Foothold area on top: Weiß antiskid "C"

Front section VarioCOLOR Lichtblau glossy

Article no. with additional colour indications: 66 5565 **906** - **710** 

#### **SPECIAL TILES**



#### Special tiles for channels and drains | 15 mm













	Angle tile	Angle tile	Channel	½ Channel	Channel with drainage	External angle tile
	with grating support	with grating support   107°	for channel cladding	for channel cladding	for channel cladding $  \phi = 85 \text{ mm}$	
Item no.	9039	9050	4900	4905	4901	4822
Dimensions	LxBxT1xT2	L x B x H x T1   T2	L x B x H   inside: 150 mm	L x B x H   inside: 150 mm	L x B x H   inside: 150 mm	LxBxHxT
Work size in mm	244 x 115 x 25 x 10	244 x 115 x 25 x 10	244 x 180 x 65	119 x 180 x 65	244 x 180 x 65	244 x 115 x 52 x 10
Unit	рс	рс	рс	рс	рс	рс
Pcs/l.m. incl. joint   pc/m²	4	4	4	8	4	4
Approx. kg/pc	0,76	0,76	2,3	1,15	2,0	0,9
Pcs per box	16	16	4	8		10
Colour groups   colours	Article no.   PG	Article no.   PG	Article no.   PG	Article no.   PG	Article no.   PG	Article no.   PG
Weiß semi gloss	66 9039 <b>901</b>   524	66 9050 <b>901</b>   531	66 4900 <b>901</b>   555	66 4905 <b>901</b>   547	66 4901 <b>901</b>   595	44 4822 <b>901</b>   527
Weiß glossy	66 9039 <b>900</b>   524	66 9050 <b>900</b>   531	66 4900 <b>900</b>   555	66 4905 <b>900</b>   547	66 4901 <b>900</b>   595	44 4822 <b>900</b>   527

#### Special tiles for waste water channels











	Gutter tile for open channel systems	1/2 Gutter tile for open channel systems	Mitred pair set of two pcs	Drainage for 1 ½ " ø = 50 mm	Stop end
Item no.	4500	4505	4502	4501	4504
Dimensions	LxBxH	LxBxH	LxBxH	LxBxH	LxBxH
Work size in mm	244 x 150 x 35	119 x 150 x 35	(2 x) 238 x 150 x 35	244 x 150 x 35	244 x 150 x 35
Unit	рс	рс	set	рс	рс
Pcs/l.m. incl. joint   pc/m <sup>2</sup>	4	8			-
Approx. kg/pc	1,6	0,8	1,3	1,4	1,7
Pcs per box	8	16	1 set	8	8
Colour groups   colours	Article no.   PG	Article no.   PG	Article no.   PG	Article no.   PG	Article no.   PG
Weiß antiskid "C"	66 4500 <b>908</b>   542	66 4505 <b>908</b>   536	66 4502 <b>908</b>   600	66 4501 <b>908</b>   600	66 4504 <b>908</b>   600
Graugelb unglazed	66 4500 <b>690</b>   536	66 4505 <b>690</b>   529	66 4502 <b>690</b>   596	66 4501 <b>690</b>   596	66 4504 <b>690</b>   596

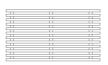




#### **Gratings for channels** | height: 22 mm







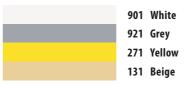
	Grating, rigid	Grating, "roll-up" in right angle to pool edge	Parallel gratings, rigid
	standard length 885 mm	standard length 2000-3000 mm	standard length 2000 mm
efits	economical	easy to handle	excellent water flow off
ting width	Article no.   PG/l.m.	Article no.   PG/l.m.	Article no.   PG/l.m.
mm	76 1215 - colour no.   904	76 3215 - colour no.   909	76 2215 - colour no.   910

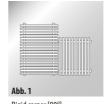
drating width	Arude no.   Pd/1.m.	Arude no.   Pu/1.m.	Article no.   ru/i.m.
150 mm	76 1215 - colour no.   904	76 3215 - colour no.   909	76 2215 - <b>colour no.</b>   910
185 mm	76 1218 <b>- colour no.</b>   904	76 3218 <b>- colour no.</b>   912	76 2218 - <b>colour no.</b>   912
200 mm	76 1220 - <b>colour no.</b>   904	76 3220 <b>- colour no.</b>   912	76 2220 - <b>colour no.</b>   912
250 mm	76 1225 <b>- colour no.</b>   906	76 3225 <b>- colour no.</b>   914	76 2225 - <b>colour no.</b>   916
300 mm	76 1230 - <b>colour no.</b>   908	76 3230 - colour no.   917	76 2230 - <b>colour no.</b>   920
350 mm	76 1235 <b>- colour no.</b>   910	-	-
400 mm	76 1240 - <b>colour no.</b>   922	-	-

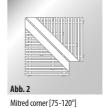
Corners	Article no.   PG extra charge for corner	Article no.   PG extra charge for corner	Article no.   PG extra charge for corner
Rigid corner [90°]	-	76 3201 - <b>colour no.</b>   914	-
Mitred corner [75-120°]	76 1202 - colour no.   914	76 3202 - colour no.   914	76 2202 - colour no.   914

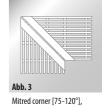
Radius	Article no.   PG extra charge/l.m.	Article no.   PG extra charge/l.m.	Article no.   PG extra charge/l.m.
up to 300 mm width	76 1203 - colour no.   924	76 3203 - <b>colour no.</b>   924	upon request
un to 500 mm width	76 1205 - colour no   930	76 3205 - colour no   930	unon request

#### **COLOURS FOR GRATINGS**









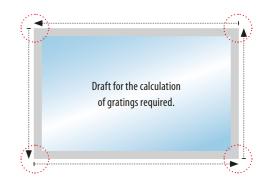


for parallel gratings

[300 up to 500 mm width]

#### Important advice for the purchase of gratings for channels:

- Please add the colour no. to the item number.
- Covering gratings are specially produced for projects in order to fit. Therefore exact measurements are required.
- Custom made curved-gratings and corners can be manufactured on behalf of stencils on paper for example.
- The price groups [PG] listed on this page refer to the displayed items in the standard colours. Individual colours, sizes and special corners are available upon request.
- Please consider that additionally to the pool length the specific width of the channel has to be considered for the calculation [outside measurements according to the drawing on the right].
- Per corner an additional surcharge must be considered which depends on the specific shape of the corner.



#### **Drain valves**



Article no. | PG/pc

76 5202 910 | 901









	Drain valve 2 ½"
	for ø 85 mm
Outlet capacity	120 l/min
Description	with screw nut
	ABS plastic RAL 7040 [approx. 0,22 kg]
Whith noise reduction	✓

	Drain valve 1½"	
	for ø 45 mm	
	40 l/min	
	with screw nut	,
]]	ABS plastic RAL 7040 [approx. 0,07 kg]	
	V	

Article no. | PG/pc

76 5201 910 | 659

for ø 85 mm 155 l/min

with screw nut | gunmetal, surface polished nickel/tin [ca. 1,47 kg]

Article no. | PG/pc

76 5202 920 | 915

for ø 85 mm 147 I/min with screw nut | gunmetal, surface polished nickel/tin [ca. 1,60 kg]

Article no. | PG/pc

76 5102 920 | 902

Drain valve 11/2" for ø 50 mm 36 l/min with screw nut | gunmetal, surface polished nickel/tin [ca. 0,32 kg]

> Article no. | PG/pc 76 5101 920 | 900

### FINA\* STANDARD | WORLD CHAMPIONSHIPS Professional realisation of swimming pools for olympic games and world **DETAIL 2** | JUMP LEVEL/POOL EDGE championships according to FINA facility rules. Also applicable for diving facilities, pools for water polo and artistic swimming 50 X 25 METER POOL FOR CHAMPIONSHIPS WITH LANE MARKING as well as 25 metre pools according to the guidelines. STEPS **FLOOR** 31 1200-900 F LANE MARKING 31 1200-781 2,00 m DEEP **DETAIL 1** | INTERNAL LADDER STEPS **(**) DETAIL 1 DETAIL 2 Item index | Detail 1 | Internal ladder steps

Item description	Article no.
A Small grooved tile   grey-yellow antiskid "C"	66 3130 690
<b>B</b> Small grooved tile, long rounded edge w. safety marking	66 3136 690-788
C Basic tile standard   white glossy, short rounded end	31 1200 900-KR
<b>D</b> Basic tile standard   white glossy	31 1200 900

Article no. 31 1200 900 Item index | Detail 2 | Jump level/pool edge

Item description	Article no.
A Small grooved tile   grey-yellow antiskid "C"	66 3130 690
<b>B</b> Small grooved tile, long edge rounded w. safety marking	66 3136 690-788
C Radial tiles, 30 mm   white glossy	66 9450 900

Item description Article no. **D** Hand grip tile with safety marking | grey-yellow antiskid "C" **66 5730 690-788** 

E Basic tile standard | glazed, white glossy 31 1200 900

**F** Basic tile standard | glazed, white antiskid "C" 31 1200 908

#### **TECHNICAL INFORMATION**





#### **Cleaning and maintenance**

#### Cleaning instructions for ceramic tiles

Compared to other covering materials, ceramic tiles grant excellent properties in maintenance. Long durability, easy cleaning combined with best hygiene characteristics and high functionality in private and public areas are the best reasons for this strong and decorative material. **interbau-blink** glazed and unglazed tiles are ideal for cleaning without problems. Please consider never to use cleaning agents containing hydrofluoric acid or its compounds (fluorides). They attack every ceramic even if diluted with plenty of water. Of course it makes sense to keep foot-scrapers, floor mats, cleaning zones and entrance areas clean too, in order to prevent the dirt getting inside in the first place.

#### For cleaning the following principles apply:

- 1. Choice of the appropriate cleaning agent.
- 2. Allow the cleaning agent sufficient time to act upon the dirt and to loosen it.
- 3. The process must be supported mechanically by brushing or wiping. Do not use pads or brushes with abrasive grain addition!
- 4. Collect the separated dirt thoroughly by washing and absorbing.

#### The first cleaning that takes place immediately after finishing the laying works should be done as follows:

First the coarse dirt is removed by sweeping. Afterwards, thorough cleaning follows by applying the appropriate cleaner. Cement residues can be removed with acid cleaning agents, so-called cement film removers. Please consider that acid cleaners attack cement joints. This can be prevented by protecting the joint through prewetting and thorough cleaning of the covering with clear water afterwards. Depending on the concentration, neutralization shall take place. Normal dirt can be removed best with alkaline or neutral cleaners.

#### Heavily frequented areas:

The cleaning is required according to the degree of dirt. In case of heavily frequented areas, cleaning should take place several times a day. In general, it is sufficient to use commercially available cleaners for the regular cleaning. Please consider that cleaners with combined long-term preparation possibly may cause layers of fat, wax or synthetic layers, which may have negative influence on the slip resistance and might harm the visual properties of the tile.

#### Difficult stains:

The easiest way to remove difficult stains, calcareous deposits, urine stone and metal abrasion residues is the application of acid cleaners. Consider to remove the acid cleaner completely by rinsing with clear water or neutralizing after sufficient time for the cleaner to act upon the dirt. Paint drops, tar or similar residues can easily be removed with gasoline, acetone or caustic pastes. This also applies for epoxy resin. Grease, wax and oil can be loosened by highly alkaline cleaners and are easy to remove afterwards.

#### **Unglazed ceramics:**

Unglazed ceramics without impregnation may show stains caused by this contamination, which can not be completely removed again. Unglazed ceramic tiles without in-plant upgrading should be impregnated as prevention in cases where practical experience shows that the floor may come into contact with grease or oil.

#### Special ceramics:

In our production programme you will find a wide range of slip resistant glazed and unglazed tiles. These products are specially developed for application in public, commercial, industrial areas as well as wet barefoot areas like swimming pools, showers, saunas etc. Depending on the area of application they have rough or profiled surfaces. The most effective method of cleaning is granted with brushing machines, high-pressure or vapour pressure cleaners. Do not use brushes or pads containing abrasives as they will have a negative impact on the slip resistance of the tile. Take care that the tile surface is thoroughly rinsed from cleaning liquids and disinfection liquids with clear water in order to prevent the floor covering to become slippery. For first and general cleaning we propose alkali based cleaning liquids. An acid cleaning should just be made from time to time depending on the degree of dirt and mainly depends on the type of water used. The German organization "Deutsche Gesellschaft für das Badewesen" has established a list with tested cleaning liquids for ceramic surfaces in swimming pools. These cleaners will also be proposed on our behalf for the cleaning of our tiles. Impregnation of glazed or unglazed ceramic surfaces may alter the performance characteristics (visual properties, slip resistance) of the ceramic.

#### Minimal iron lumps

Due to the nature of ceramics minimal iron lumps may occur, which in single cases appear as small black spots. They do not influence the visual effect or quality.

#### Wet barefoot areas

**Test procedure:** Inclined plane, walked on barefoot, wetting agent solution as test medium. The surfaces are smooth, micro-rough, or slightly profiled. The respective areas are assigned to the valuation groups. Not all wet barefoot areas can be considered.

**Valuation group A:** Barefoot passages [nearly dry], individual and common dressing rooms, pool floors in the non-swimmer areas if the water depth is more than 80 cm in the entire area

**Valuation group B:** Barefoot passages [not classified in group A], showers, areas of desinfecting spray facilities, pool surrounds, pool floors in the non-swimmer areas [if the water depth is less than 80 cm in certain areas], pool floors in the non-swimmer areas of wave-action pools, moveable floors and paddling pools, ladders and stairs outside the pool area, sauna and relaxation areas [not classified in group A]

**Valuation group C:** Barefoot passages [not classified in group B], walk-through pools, inclined pool edge designs, ladders leading into the water, stairs leading into the water with a maximum width of 1 m and handrails on both sides

Test on "inclined plane	"	
Valuation groups	An	
A	≥ 12°	
В	≥ 18°	
C	≥ <b>24</b> °	

Advice: Tiles with the characteristic "B" resp. "C" and "B/C" for slip resistance should only be used in wet barefoot areas because of increased cleaning requirement.

#### Valid standards and test results

General standards and tests EN 14411 group	<b>Standard</b> <b>Al<sub>a</sub></b> extruded stoneware	Test Value	Standard Alb extruded stoneware	Test Value	Standard Bla dry pressed fine stoneware	Test Value	<b>Standard Bl<sub>b</sub></b> extruded stoneware	Test Va
E = water absorption	< 0,5 %		0,5 < E ≤ 3%		< 0,5 %		0,5 < E ≤ 3%	
Dimensions and surface properties								
Length and width: Permissible deviation from work size	± 1,0 %	fulfilled	± 1,0 %	fulfilled	± 0,75 %	fulfilled	± 0,75 %	fulfill
Thickness: Permissible deviation from work size	± 10 %	fulfilled	± 10 %	fulfilled	±5%	fulfilled	±5%	fulfil
Straightness of sides: Permissible deviation referring to the length of the sides	± 0,5 %	fulfilled	± 0,5 %	fulfilled	± 0,5 %	fulfilled	± 0,5 %	fulfil
Rectangularity: Permissible deviation referring to the length of the sides	± 1,0 %	fulfilled	± 1,0 %	fulfilled	± 0,6 %	fulfilled	± 0,6 %	fulfil
Surface flatness: Permissible deviation a) as centre camber of the diagonal, calculated from the work size	± 0,5 %	fulfilled	± 0,5 %	fulfilled	± 0,5 %	fulfilled	± 0,5 %	fulfil
b) as side camber referring to the	± 0,5 %	fulfilled	± 0,5 %	fulfilled	± 0,5 %	fulfilled	± 0,5 %	fulfi
corresponding work size c) as inclined plane referring to the diagonal, calculated from the work size	± 0,8 %	fulfilled	± 0,8 %	fulfilled	± 0,5 %	fulfilled	± 0,5 %	fulfil
Surface quality: Accepted tiles	at least 95 %	fulfilled	at least 95 %	fulfilled	at least 95 %	fulfilled	at least 95 %	fulfi
Physical Properties Water absorption (average value in %)	< 0,5 %	< 0,5 %	0,5 < E ≤ 3,0 %	< 1,5 %	< 0,5 %	< 0,5 %	0,5 < E ≤ 3,0 %	< 2,
Breaking load in N/mm² depending on the thickness of the material	7,5 mm >	> 1.100 N	9 mm	> 1.280 N > 1.620 N > 2.000 N	10 mm	> 2.000 N	8 mm :	> 720 N > 1.030 N > 1.280 N > 1.620 N > 2.000 N
Frost resistance	required	fulfilled	required	fulfilled	required	fulfilled	required	fulfi
Resistance to surface abrasion	class I - IV	acc. to specifications	class I - IV	acc. to specifications	class I - IV	acc. to specifications	class I - IV	acc. to spe
of glazed tiles	Class I - IV	acc. to specifications	Class 1 - 14	acc. to specifications	Class I - IV	acc. to specifications	Class I - IV	acc. to spe
Resistance to abrasion of unglazed tiles/loss in volume in mm³	max. 275	< 210	max. 275	< 210	max. 175		max. 275	< 2
Thermal shock resistance	required	fulfilled	required	fulfilled	required	fulfilled	required	fulfi
Thermal coefficient of expansion at ambient temperature of up to 100°C in K <sup>-1</sup>		6 - 7,5 x 10 <sup>-6</sup>		5 - 13 x 10 <sup>-6</sup>		8 x 10 <sup>-6</sup>		
Chemical Properties Resistance to chemicals — except to hydrofluoric acid and its compounds								
for unglazed tiles	required	fulfilled	required	fulfilled	required	fulfilled	required	fulfi
for glazed tiles a) to acids and alkali b) to stains c) to household chemicals d) to swimming pool additives	acc. to specifications min. class III min. class GB min. class GB	fulfilled fulfilled fulfilled fulfilled	acc. to specifications min. class III min. classGB min. class GB	fulfilled fulfilled fulfilled fulfilled	acc. to specifications min. class III min. class GB min. class GB	fulfilled fulfilled fulfilled fulfilled	acc. to specifications min. class III min. class GB min. class GB	fulfil fulfil fulfil fulfil
•								
Resistance to glaze cracking	required	fulfilled	required	fulfilled	required	fulfilled	required	fulfi
Slip resistance Industrial areas Wet barefoot areas Private areas	R 9 - R 12 A - C Recommend.: R 9	acc. to specifications acc. to specifications acc. to specifications	A - C	acc. to specifications acc. to specifications acc. to specifications	A - C	acc. to specifications	R 9 - R 12 A - C Recommend.: R 9	acc. to specacc. to specacc. to spec

The indicated property values are average values. All specifications correspond to the current state of our knowledge, however do not represent the promise of the properties. Subject to technical modifications.

#### Table of the respective stress groups according to the PEI wet method DIN EN ISO 10545-7 $\,$

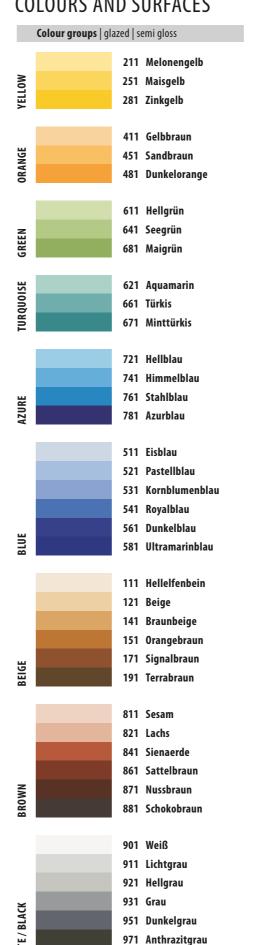
Stress group	Rotation	Valuation
	150	very light traffic load
		e.g. bathrooms   walked on in soft footwear
	300 - 600	light traffic load
II		e.g. living areas & bathrooms   walked on in normal footwear, exposed to some abrasive dirt
	750 4500	medium traffic load
III	750 - 1500	e.g. living areas, loggias, corridors, terraces, balconies
nv.	> 1500	higher traffic load
IV		e.g. entrance areas, offices, sales rooms, industrial and commercial areas
.,	> 12000	very high traffic load
V		e.g. restaurants, shops, counter areas

#### **ITEM INDEX**

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1157	66 1157	Large tile, corner rounded left [ER left]	39	5462	66 5462	Internal corner, set of two pcs, individual foothold area   to item 5460	31
1158	66 1158	Large tile, corner rounded right [ER right]	39	5467	66 5467	External corner, set of two pcs, individual foothold area   to item 5460	31
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4000	66 4000	Coved skirting tile	35	5504	66 5504	Stop end left   with recess   to overflow channel 5500	21
4002	66 4002	Internal corner, set of two pcs   to coved skirting tile 4000	35	5505	66 5505	1/2 Overflow channel, large   with recess   to overflow channel 5500	21
4007	66 4007	External corner, set of two pcs to coved skirting tile 4000	35	5506	66 5506	Stop end right   with recess   to overflow channel 5500	21
4100	66 4100	Coved tile	35	5507	66 5507	External corner, set of four pcs   with recess   to overflow channel 5500	21
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5105	66 5105	1/2 Overflow channel, large   to overflow channel 5100	23	6450	66 6450	Radial tile, radius 60 mm	33
5106	66 5106	Stop end right   to overflow channel 5100	23	6453	66 6453	External corner 3   to radial tile 6450, for three sides connected	33
5107	66 5107	External corner, set of two pcs   to overflow channel 5100	23	6454	66 6454	External corner 2   to radial tile 6450, for two sides connected	33
5110	66 5110	Overflow channel   System Therapy	23	6457	66 6457	External corner K8   with connection to radial tile 60 mm	33
5111	66 5111	<b>Overflow channel with drainage</b> $  \phi = 50 \text{ mm}  $ to overflow channel 5110	23	6462	66 6462	Internal corner R86   to item 6450, with connection to coved tile	33
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5171	66 5171	<b>Overflow channel with drainage</b> $\mid$ ø = 85 mm $\mid$ to overflow channel 5170	19	-	76 1230	Grating, rigid   width 300 mm	43
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5275	66 5275	1/2 <b>Overflow channel</b>   with recess   to overflow channel 5270	21	-	76 3220	Cross grating, roll-up design   width 200 mm	43
5276	66 5276	Stop end right   with recess   to overflow channel 5270	21	-	76 3225	Cross grating, roll-up design   width 250 mm	43
5277	66 5277	<b>External corner,</b> set of two pcs   with recess   to overflow channel 5270	21	-	76 3230	Cross grating, roll-up design   width 300 mm	43
5300	66 5300	Overflow channel large   System Wiesbaden   high water level	19	•		Drain valve 1 ½"   gunmetal, ø = 50 mm	43
5301	66 5301	<b>Overflow channel with drainage</b> $  \emptyset = 85 \text{ mm}   \text{to overflow channel 5300}$	19	•		Drain valve 2 ½"   gunmetal, ø = 85 mm	43
5302	66 5302	Internal corner, set of two pcs   to overflow channel 5300	19	-		Drain valve 1 ½", silent   ABS plastic, ø = 45 mm	43
5304	66 5304	Stop end left   to overflow channel 5300	19	-		Drain valve 2 ½", silent   ABS plastic, ø = 85 mm	43
5305	66 5305	1/2 Overflow channel to overflow channel 5300	19	-	/6 5202 920	Drain valve 2 1/2", silent   gunmetal, ø = 85 mm	43

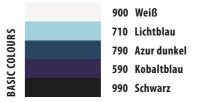
#### VarioCOLOR PROGRAMME

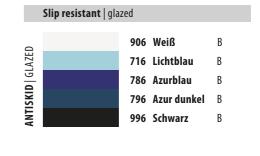
#### **COLOURS AND SURFACES**



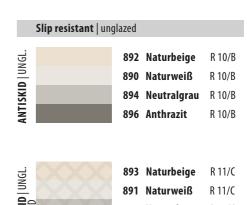
991 Schwarz





































<sup>\*</sup> Order related production, please request minimum order quantities (MOQ).

#### **OUR GSTCS** | GENERAL SALES TERMS AND CONDITIONS

#### I Scope of application

- 1. The following terms and conditions of sale and delivery shall apply exclusively, we hereby expressly preclude any contradic-
- tory general terms and conditions of business of our contractual partners.

  2. These general sales terms and conditions apply to the sale of products. The following conditions only apply to companies

#### $II\ Offers\ |\ Orders\ |\ Commitment\ period,\ cancellation,\ product\ specification$

- 1. The seller is committed to his offers for two weeks. The purchaser is also committed to his orders for two weeks. The cancellation of received offers/orders is only possible for legal reasons, e.g. appeal. The same applies to completed sales contracts.
- Samples and patterns provided only serve the purpose of viewing and do not specify the character of the goods.
   Colour shades and decorative pictures of products produced from different production batches may differ visually.
- **4.** Product descriptions do not represent any guarantee assurance.
- 5. If the purchaser wishes for the submission of an offer for a certain area, the offer is based on prices per m<sup>2</sup>. The price per  $\mbox{m}^2$  will be calculated considering the technically necessary joint surface.
- 6. Products that are identified as first choice are compliant with the requirements of the corresponding standard regulations. Products that are marked as second or third choice do not or partly do not meet the requirements of the corresponding standard regulations and may contain defects of visual and/or technical nature.
- 7. Offers include a delivery "EXW Ransbach-Baumbach" in accordance with the Incoterms 2010.

All prices of the purchase object is ex manufacturer works plus the respective applicable statutory sales tax. The price per m<sup>2</sup> will be calculated considering the technically necessary joint surface. Discounts or other deductions require specific agreements.

#### IV Packaging and Shipping

- 1. All products are packaged and bundled in the factory according to the choice of the seller.
- 2. If the purchaser wishes for the seller to organize the shipment of the goods, the seller assigns a forwarding agent or a parcel service — depending on the volume and weight of the goods — with the retrieval and delivery on the behalf of the purchaser.

  3. If there has been an individual agreement with the purchaser that instead of a delivery EXW Ransbach-Baumbach the ship-
- ment or delivery should be directed to an address given by the purchaser, the seller is free in his choice regarding the type of shipment. The delivery and shipment will be entirely at the purchaser's risk. The seller is only liable for the negligence of his own transport personnel, if he or his agents are culpable for (criminal) intent or gross negligence.
- 4. If palettes are provided by the seller for shipments according to IV 2 or IV 3, the purchaser is obliged to return the palettes within 14 days to the seller. In case the purchaser culpably does not return them in due time, the seller is entitled to demand compensation.
- 5. In case the delivery is delayed due to a circumstance, whose cause lies with the purchaser, the purchaser carries the risk from the day on which the supplier is ready for dispatch and has notified him.
- 6. If the shipment is performed by a carrier, forwarding agency, train, ship or plane, the purchaser has to report the loss or any outwardly apparent damages of the transported goods upon receiving to the carrier, forwarding agency or deliverer and has to take other measurements necessary for further claims of compensation.

#### V Payment and Default of Payment

- 1. The purchase price and balances for additional services are payable immediately following delivery (dispatch or availability
- 2. Cheques will be accepted only after special agreement for the individual case and subject to clearance. The costs of discounting and draft fees are to be settled separately and immediately by the purchaser. Clearance occurs only after irrevocable
- 3. The purchaser may charge against the claims of the seller only if the counterclaim of the purchaser is undisputed or concerns a debt for title of judgement. The purchaser may legitimately exercise a right of retention only where this concerns rights from the same agreement.
- 4. If the purchaser goes into default of payment of a debt to the seller, the seller is entitled to charge interest at 9 % over the base rate for legal transactions where consumers are not involved. This does not affect the assertion of claims above and beyond this for damages caused by delay.
- 5. In exceptional cases, if partial payments are agreed upon, the remaining balance still outstanding is then due and payable immediately and without consideration of the due date of any drafts presented in the event that the purchaser goes into default of more than 14 days.
- 6. If the seller is obliged to perform in advance due to a mutual contract, he can refuse to carry out the performance if after the  $conclusion \ of \ the \ contract \ it \ is \ for esee able \ that \ the \ supplier's \ right \ of \ counterperformance \ from \ the \ purchaser \ is \ at \ risk. \ With$  $a \ substantial \ impairment \ of \ the \ financial \ standing \ and \ in \ the \ case \ of \ imminent \ insolvency, \ the \ seller \ is \ entitled \ to \ perform$ further deliveries only if paid in advance or is entitled to demand a suitable safety bond. If this suitable security is not given within a reasonable period of time, the seller is entitled to terminate the contract upon expiry of that period of time and to demand compensation for non-fulfilment.

#### VI Delivery, Default of Delivery and Delivery Quantities

- 1. If the purchaser determined a preferred date for the delivery, which was not previously agreed on, the seller will make best efforts to meet the deadline. The same applies, if a non-binding date of delivery or delivery period was agreed on. The seller shall go into default only after relevant notice of delay by the purchaser.
- 2. A possible agreed delivery date or period starts with the signing of the contract, but not before the purchaser has supplied all the required goods and services in advance, if necessary, e.g. any documents to be procured, permissions, approvals as well as the receipt of an agreed advance payment.
- 3. A fixed or approximately agreed delivery term or delivery date shall be extended by the period for which the seller was prevented from providing the service as a result of interruptions to operations for which the seller was not responsible, e.g. operational disruptions, delays in the delivery of essential materials, as long as such hindrances demonstrably have a considerable influence on the delivery of the item and are beyond the control of the seller. This shall also apply, when such circumstances occur at our sub-contractors. The agreed delivery term shall be extended by the period of such measures and hindrances. The seller should neither be liable for the aforesaid circumstances in case the progress is already in delay.
- 4. If on-demand or call-off deliveries are subject of an agreement, a delivery will not be carried out earlier than 7 working days after the seller received the retrieval notice. The seller is entitled to object to the required retrieval, if the delivery is not possible or reasonable at the desired delivery date. The purchaser will be notified with the expected delivery date at least 48 hours in advance
- 5. Partial deliveries within the requested delivery period are permissible, as far as they do not result in any disadvantages
- 6. In the case of order-related production and particularly custom-made production, the seller is entitled to carry out excess or short deliveries of up to 5 % of the quantity ordered. The quantity supplied will be charged
- 7. Deliveries made by the seller shall be subject to timely and correct self-delivery: If the seller can not provide performances due, although he made a congruent hedging transaction, he will be freed from his performance obligation. This only applies if the seller did not induce these circumstances through gross negligence or when no transitory impediment to performance on the side of the purchaser exists. The seller will immediately be notified about this by the purchaser and refund any potential advance payments. The same applies, if the goods to be supplied are manufactured by the seller himself and the seller can not provide the required performance because the sub-supplier did not deliver the materials necessary for the production in time, although the contracts about the delivery were concluded congruently and in time.

#### VII Retention of Title

- 1. All goods delivered by the seller remain the property of the seller until complete settlement of all matured and maturing  $claims \ against \ the \ purchaser. The \ seller \ is \ entitled \ to \ take \ back \ the \ goods \ if \ the \ purchaser \ acts \ in \ violation \ of \ the \ contract. The \ seller \ is \ entitled \ to \ take \ back \ the \ goods \ if \ the \ purchaser \ acts \ in \ violation \ of \ the \ contract.$ demand to return the goods can not be considered as a withdrawal from the contract unless expressly stated by the vendor. The retention of title also extends to recognised balance claims from the current account.
- 2. The purchaser shall keep the goods that are subject to retention of title carefully and free of charge and has an obligation to store them separately at the request of the seller.
- 3. The purchaser is entitled to sell or process the goods within the normal course of business. In the case of resale, the purchaser hereby cedes to the seller the claims arising against third parties and in favour of the purchaser, to the full value of such claims and inclusive of all security and subsidiary rights. This also applies for the rights accrued by the purchaser against a third party as a result of the installation or connection of the goods with a building or property. However, the purchaser is authorised to independently collect the debt as long as the payment obligations of the purchaser are fulfilled.
- 4. Should the purchaser fall into default of payment to the seller, the same shall be entitled to revoke the authorisation of the seller, to inform the third party of the cession and to collect the debt independently. In this case, the purchaser is obliged to avoid any access to the debt and particularly the collection of such. Furthermore, the purchaser shall be obliged to provide the seller with the name of the garnishee, to issue to the seller all the information and documentation required for the collection of the debt and to notify the garnishee of the cession.
- 5. On demand by the purchaser, the seller shall be obliged to transfer back securities selected by the same where these exceed the debts to be secured by more than 10%. 6. In the event of access by third parties to the goods that are subject to retention of tile and particularly in the case of compulsory enforcement measures in the retained title, the purchaser shall inform the seller immediately and notify the prosecuting creditor/third party of the title of the seller.

#### **VIII Defects, Notices of Defects**

- 1. A defect is not assumed when the seller delivers an insufficient quantity and/or merchandise of higher value. In the case of insufficient quantity the purchaser shall only be entitled to claim the subsequent delivery of the missing quantity. Provided that the products are conform according to DIN EN 14411 and the relevant standards, there is no material defect in this
- 2. The seller may decide on his own reasonable discretion, whether the supplementary performance should be carried out in the form of remedying the defect or by supplying goods free from defects. The seller can refuse both forms of supplementary performance if their fulfilment would lead to disproportionate costs. If the purchaser installed the defective item in accordance with its nature and intended purpose in another item, attached it to another item or used it in accordance with its usual purpose for a building, the seller is not obliged to replace the necessary expenditures for the removal of the defect items, the installation or mounting of the repaired or supplied non-defective item from fulfilment of the supplementary performance. The purchaser bears the expenses of the supplementary performance, which are caused by the installation of the goods at another place than the place of fulfilment.
- 3. If the seller delivers an item free from defects for the purpose of supplementary performance, the purchaser must return the defective items immediately. With the return the ownership is transferred back to the seller.
- 4. The supplementary performance will only be undertaken, when the purchaser previously paid the agreed payment less the costs of the deficiency. The deduction can not be more than threefold compared to the costs of correcting the defect.
- 5. The subsequent improvement shall not be considered as failed after the unsuccessful second attempt.
- $\textbf{6.} \ The \ with drawal \ from \ the \ contract, \ the \ reduction \ and \ the \ assertion \ of \ claims \ for \ damages \ presume \ that \ the \ purchaser \ has$ unsuccessfully given the seller a reasonable time limit for the supplementary performance. This also applies when the purchaser himself sold defective goods to a third party and then had to take back the goods due to their defective because the third party reduced the purchase price.
- 7. If the purchaser deals as a registered merchant as defined in the German Commercial Code (HGB), the statutory duty to examine and notify defects shall apply. If the inspection and reclamation guidelines are not followed, the goods/services are considered accepted with respect to the defect in question.
- 8. Faulty goods are to be kept ready for inspection

#### IX Limitation of the purchaser's defect claims

- 1. Defect claims made by the purchaser expire by limitation after 12 months.
- 2. Number 1 shall not apply:
- for defects in a building and/or goods which are used in accordance with their usual purpose for a building and which caused its defectiveness;
- · if the seller fraudulently concealed the defect;
- if the seller granted warranty of the qualities of an object/our services or has overtaken a durability guarantee and the defect is within the scope of this guarantee;
- to any claims of damages by the purchaser, that aim at compensation for injury to body or health. For any culpable injury of life, body or health the seller shall be liable in accordance with the legal regulations;
- to any claims of damages by the purchaser, that are based on a grossly negligent or deliberate violation of duty by the legal representative or vicarious agent of the seller;
- to claims based on the culpable breach of duty by the seller regarding the handing over of the object purchased free from material defects and defective titles and his obligation to provide its ownership;
- to the sale of used goods. Guarantees are excluded for the purchase of second-hand goods;
- to contractors and their recourse claims, which resulted by him fulfilling justified defect claims of his own customers, who are consumers, due to defects of the purchased item.

- 1. The seller shall be liable for every culpable violation of life, body or health in accordance with the legal regulations.
- 2. All other purchaser's claims for compensation are excluded.
- 3. Number 2 shall not apply:
- in the case of the seller's intent of culpable negligence;
- if the seller maliciously conceals the defect;
- if the seller granted warranty of the qualities of an object/our services or expressed a durability guarantee and the defect is within the scope of this guarantee;
- to claims based on the culpable breach of duty by the seller regarding the handing over of the object purchased free from material defects and defective titles and his obligation to provide its ownership; in that case the liability is limited to those damages whose occurrence can typically be expected within the scope of the conclusion of the agreement. 4. In case of ordinary negligence by the seller the right of the purchaser for the equivalent of deferred damages is limited to 10 % of the purchase price agreed upon.

#### XI Final Provisions

- 1. In business transactions with traders, businesses, corporate bodies under public law and fund assets under public law, the place of fulfilment shall be the head office of the seller.
- For disputes concerning claims of any type arising from business relations with businesses, corporate bodies under public law and legal fund assets, the court at the head office of the seller shall be responsible.
- 3. German law shall apply to the exclusion of the UN Sales Convention.
- 4. Should individual conditions of these general terms and conditions of sale and delivery be wholly or partially invalid, this shall not affect the validity of the remaining conditions.

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